

NAME

emc – EMC (The Enhanced Machine Controller)

SYNOPSIS

emc [-v] [-d] [*INIFILE*]

DESCRIPTION

emc is used to start EMC (The Enhanced Machine Controller). It starts the realtime system and then initializes a number of EMC components (IO, Motion, GUI, HAL, etc). The most important parameter is *INIFILE*, which specifies the configuration name you would like to run. If *INIFILE* is not specified, the **emc** script presents a graphical wizard to let you choose one.

OPTIONS

- v** Be a little bit verbose. This causes the script to print information as it works.
- d** Print lots of debug information. All executed commands are echoed to the screen. This mode is useful when something is not working as it should.

INIFILE

The ini file is the main piece of an EMC configuration. It is not the entire configuration; there are various other files that go with it (NML files, HAL files, TBL files, VAR files). It is, however, the most important one, because it is the file that holds the configuration together. It can adjust a lot of parameters itself, but it also tells **emc** which other files to load and use.

There are several ways to specify which config to use:

Specify the absolute path to an ini, e.g.

emc /usr/local/emc2/configs/sim/sim.ini

Specify a relative path from the current directory, e.g.

emc configs/sim/sim.ini

Otherwise, in the case where the **INIFILE** is not specified, the behavior will depend on whether you configured emc with **--enable-run-in-place**. If so, the emc config chooser will search only the configs directory in your source tree. If not (or if you are using a packaged version of emc), it may search several directories. The config chooser is currently set to search the path:

~/emc2/configs:/usr/local/etc/emc2/configs:/etc/emc2/sample-configs

EXAMPLES

emc

emc configs/sim/sim.ini

emc /etc/emc2/sample-configs/stepper/stepper_mm.ini

SEE ALSO

halcmd(1)

Much more information about EMC2 and HAL is available in the EMC2 and HAL User Manuals, found at /usr/share/doc/emc2/.

HISTORY**BUGS**

None known at this time.

AUTHOR

This man page written by Alex Joni, as part of the Enhanced Machine Controller (EMC) project.

REPORTING BUGS

Report bugs to alex_joni AT users DOT sourceforge DOT net

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NAME

axis-remote – AXIS Remote Interface

SYNOPSIS

axis-remote <-ping> <-reload> <-quit> <-help>

DESCRIPTION

axis-remote is a small script to control a running AXIS GUI. Use **axis-remote -help** for further information.

OPTIONS

- ping** Check whether AXIS is running.
- reload** Make AXIS reload the currently loaded file.
- quit** Make AXIS quit.
- help** Display a list of valid parameters for **axis-remote**.

SEE ALSO

axis(1)

Much more information about EMC2 and HAL is available in the EMC2 and HAL User Manuals, found at /usr/share/doc/emc2/.

HISTORY**BUGS**

None known at this time.

AUTHOR

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NAME

`axis` – AXIS EMC (The Enhanced Machine Controller) Graphical User Interface

SYNOPSIS

`axis -ini INIFILE`

DESCRIPTION

axis is one of the Graphical User Interfaces (GUI) for EMC (The Enhanced Machine Controller). It gets run by the runscrip usually.

OPTIONS

INIFILE

The ini file is the main piece of an EMC configuration. It is not the entire configuration; there are various other files that go with it (NML files, HAL files, TBL files, VAR files). It is, however, the most important one, because it is the file that holds the configuration together. It can adjust a lot of parameters itself, but it also tells **emc** which other files to load and use.

SEE ALSO

emc(1)

Much more information about EMC2 and HAL is available in the EMC2 and HAL User Manuals, found at `/usr/share/doc/emc2/`.

HISTORY

BUGS

None known at this time.

AUTHOR

This man page written by Alex Joni, as part of the Enhanced Machine Controller (EMC) project.

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NAME

comp – Build, compile and install EMC HAL components

SYNOPSIS

```
comp [--compile|--preprocess|--document|--view-doc] compfile...
sudo comp [--install|--install-doc] compfile...
comp --compile --userspace cfile...
sudo comp --install --userspace cfile...
sudo comp --install --userspace pyfile...
```

DESCRIPTION

comp performs many different functions:

- Compile **.comp** and **.c** files into **.so** or **.ko** HAL realtime components (the **--compile** flag)
- Compile **.comp** and **.c** files into HAL userspace components (the **--compile --userspace** flag)
- Preprocess **.comp** files into **.c** files (the **--preprocess** flag)
- Extract documentation from **.comp** files into **.9** manpage files (the **--document** flag)
- Display documentation from **.comp** files onscreen (the **--view-doc** flag)
- Compile and install **.comp** and **.c** files into the proper directory for HAL realtime components (the **--install** flag), which may require *sudo* to write to system directories.
- Install **.c** and **.py** files into the proper directory for HAL userspace components (the **--install --userspace** flag), which may require *sudo* to write to system directories.
- Extract documentation from **.comp** files into **.9** manpage files in the proper system directory (the **--install** flag), which may require *sudo* to write to system directories.
- Preprocess **.comp** files into **.c** files (the **--preprocess** flag)

SEE ALSO

Comp: A tool for creating HAL components in the emc2 documentation for a full description of the **.comp** syntax, along with examples

pydoc hal and *Creating Userspace Python Components with the 'hal' module* for documentation on the Python interface to HAL components

comp(9) for documentation on the "two input comparator with hysteresis", a HAL realtime component with the same name as this program

NAME

`hal_input` – control HAL pins with any Linux input device, including USB HID devices

SYNOPSIS

`loadusr hal_input [-KRAL] inputspec ...`

DESCRIPTION

`hal_input` is an interface between HAL and any Linux input device, including USB HID devices. For each device named, **hal_input** creates pins corresponding to its keys, absolute axes, and LEDs. At a fixed rate of approximately 10ms, it synchronizes the device and the HAL pins.

INPUT SPECIFICATION

The *inputspec* may be in one of several forms:

A string *S*

A substring or shell-style pattern match will be tested against the "name" of the device, the "phys" (which gives information about how it is connected), and the "id", which is a string of the form "Bus=... Vendor=... Product=... Version=...". You can view the name, phys, and id of attached devices by executing **less /proc/bus/input/devices**. Examples:

```
SpaceBall
"Vendor=001f Product=0001"
serio*/input0
```

A number *N*

This opens `/dev/input/eventN`. Except for devices that are always attached to the system, this number may change over reboots or when the device is removed. For this reason, using an integer is not recommended.

If the first character of the *inputspec* is a "+", then **hal_input** requests exclusive access to the device. The first device matching an *inputspec* is used. Any number of *inputspecs* may be used.

A *subset option* may precede each *inputspec*. The subset option begins with a dash. Each letter in the subset option specifies a device feature to **include**. Features that are not specified are excluded. For instance, to export keyboard LEDs to HAL without exporting keys, use

```
hal_input -L keyboard ...
```

DEVICE FEATURES SUPPORTED

- EV_KEY (buttons and keys). Subset -K
- EV_ABS (absolute analog inputs). Subset -A
- EV_REL (relative analog inputs). Subset -R
- EV_LED (LED outputs). Subset -L

HAL PINS AND PARAMETERS**For buttons**

input.N.btn-name bit out

input.N.btn-name-not bit out

Created for each button on the device.

For keys

input.N.key-name

input.N.key-name-not

Created for each key on the device.

For absolute axes

input.N.abs-name-counts s32 out

input.N.abs-name-position float out

input.N.abs-name-scale parameter float rw

input.N.abs-name-offset parameter float rw

input.N.abs-name-fuzz parameter s32 rw

input.N.abs-name-flat parameter s32 rw

input.N.abs-name-min parameter s32 r

input.N.abs-name-max parameter s32 r

Created for each absolute axis on the device. Device positions closer than **flat** to **offset** are reported as **offset** in **counts**, and **counts** does not change until the device position changes by at least **fuzz**. The position is computed as **position** = (**counts** - **offset**) / **scale**. The default value of **scale** and **offset** map the range of the axis reported by the operating system to [-1,1]. The default values of **fuzz** and **flat** are those reported by the operating system. The values of **min** and **max** are those reported by the operating system.

For relative axes

input.N.rel-name-counts s32 out

input.N.rel-name-position float out

input.N.rel-name-reset bit in

input.N.rel-name-scale parameter float rw

Created for each relative axis on the device. As long as **reset** is true, **counts** is reset to zero regardless of any past or current axis movement. Otherwise, **counts** increases or decreases according to the motion of the axis. **counts** is divided by position-scale to give **position**. The default value of **position** is 1.

For LEDs

input.N.led-name bit out

input.N.led-name-invert parameter bit rw

Created for each LED on the device.

PERMISSIONS AND UDEV

By default, the input devices may not be accessible to regular users--**hal_input** requires read-write access, even if the device has no outputs. To change the default permission of a device, add a new file to /etc/udev/rules.d to set the device's GROUP to "plugdev". You can do this for all input devices with this rule:

```
SUBSYSTEM="input", mode="0660", group="plugdev"
```

You can also make more specific rules for particular devices. For instance, a SpaceBall input device uses the 'spaceball' kernel module, so a udev entry for it would read:

```
DRIVER="spaceball", MODE="0660", GROUP="plugdev"
```

the next time the device is attached to the system, it will be accessible to the "plugdev" group.

For USB devices, the udev line would refer to the device's Vendor and Product values, such as

```
SYSFS{idProduct}=="c00e", SYSFS{idVendor}=="046d", MODE="0660", GROUP="plugdev"
```

for a particular logitech-brand mouse.

For more information on writing udev rules, see **udev(8)**.

BUGS

The initial state of keys, buttons, and absolute axes are erroneously reported as FALSE or 0 until an event is received for that key, button, or axis.

SEE ALSO

hal_joystick(1), **udev(8)**

NAME

`hal_joystick` – control HAL pins with a joystick

SYNOPSIS

hal_joystick [-d *device*] [-p *prefix*]

DESCRIPTION

hal_joystick allows a joystick to generate HAL (Hardware Abstraction Layer) signals. Although not a hard realtime component, it is quite responsive under moderate system load. It provides analog (float) HAL pins for each joystick axis, and digital (bit) pins for each joystick button or trigger.

OPTIONS

-d *device*

use *device* as the joystick device (default is `/dev/input/js0`).

-p *prefix*

use *prefix* for the HAL pin names (default is "joystick.0").

USAGE

hal_joystick runs forever until interrupted with SIGINT or SIGTERM. Normally it would be invoked as **hal_joystick &** to run in the background.

For each joystick axis, it exports a HAL float pin called "<prefix>.axis.<N>" where N is an integer, starting at zero. The value of the pin will range from -1.0 to +1.0 as the axis is moved thru its range of motion.

For each joystick button, it exports a HAL bit pin called "<prefix>.button.<M>" where M is also an integer starting at zero.

The mapping of axis and buttons to N and M are joystick dependent, as is the direction of motion that results in positive values of the axis pin. **hal_joystick** uses the numbering and direction that is reported by the Linux joystick driver. For modern USB or other digital joysticks, the Linux driver figures out the number of axis and buttons automatically. For older analog joysticks, the driver may need configured by the user. See Linux documentation for more details. Once the Linux driver is properly configured, the HAL driver will configure itself to match automatically.

SEE ALSO**HISTORY****BUGS**

Perhaps the analog axes should have a "scale" parameter that could be used to scale the -1.0 to +1.0 range to whatever the user needs. It would also allow the direction of an axis to be reversed by using a negative scale. This can already be done using a HAL scale block, but a built-in scale parameter would be more convenient.

AUTHOR

Written by John Kasunich, as part of the Enhanced Machine Controller (EMC) project.

REPORTING BUGS

Report bugs to `jmkasunich AT users DOT sourceforge DOT net`

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NAME

halcmd – manipulate the Enhanced Machine Controller HAL from the command line

SYNOPSIS

halcmd [*OPTIONS*] [*COMMAND*] [*ARG*]

halrun [*-I*] [*HALCMD OPTIONS*]

halrun [*-U*]

DESCRIPTION

halcmd is used to manipulate the HAL (Hardware Abstraction Layer) from the command line. **halcmd** can optionally read commands from a file, allowing complex HAL configurations to be set up with a single command.

halrun is a convenience script which sets up the realtime environment, executes **halcmd** with the given arguments, optionally runs an interactive **halcmd -kf** if *-I* is given, then tears down the realtime environment.

If the **readline** library is available when emc is compiled, then **halcmd** offers commandline editing and completion when running interactively. Use the up arrow to recall previous commands, and press tab to complete the names of items such as pins and signals.

OPTIONS

- I** Before tearing down the realtime environment, run an interactive **halcmd**. **halrun** only. **-I** must precede all other commandline arguments.
- f** [*file*] Ignore commands on command line, take input from *file* instead. If *file* is not specified, take input from *stdin*.
- i** *infile* Use variables from *infile* for substitutions. See **SUBSTITUTION** below.
- k** Keep going after failed command(s). The default is to stop and return failure if any command fails.
- q** display errors only (default)
- Q** display nothing, execute commands silently
- s** Script-friendly mode. In this mode, *show* will not output titles for the items shown. Also, module names will be printed instead of ID codes in pin, param, and funct listings. Threads are printed on a single line, with the thread period, FP usage and name first, followed by all of the functions in the thread, in execution order. Signals are printed on a single line, with the type, value, and signal name first, followed by a list of pins connected to the signal, showing both the direction and the pin name. No prompt will be printed if both **-s** and **-f** are specified.
- R** Release the HAL mutex. This is useful for recovering when a HAL component has crashed while holding the HAL mutex.
- U** Forcibly cause the realtime environment to exit. It releases the HAL mutex, requests that all HAL components unload, and stops the realtime system. **halrun** only. **-U** must be the only commandline argument.
- v** display results of each command
- V** display lots of debugging junk
- h** [*command*] display a help screen and exit, displays extended help on *command* if specified

COMMANDS

Commands tell **halcmd** what to do. Normally **halcmd** reads a single command from the command line and executes it. If the **-f** option is used to read commands from a file, **halcmd** reads each line of the file as a new command. Anything following '#' on a line is a comment.

loadrt *modname*

(load realtime module) Loads a realtime HAL module called *modname*. **halcmd** looks for the module in a directory specified at compile time.

In systems with realtime, **halcmd** calls the **emc_module_helper** to load realtime modules. **emc_module_helper** is a setuid program and is compiled with a whitelist of modules it is allowed to load. This is currently just a list of EMC-related modules. The **emc_module_helper** execs insmod, so return codes and error messages are those from insmod. Administrators who wish to restrict which users can load these EMC-related kernel modules can do this by setting the permissions and group on **emc_module_helper** appropriately.

In systems without realtime **halcmd** calls the **rtapi_app** which creates the simulated realtime environment if it did not yet exist, and then loads the requested component with a call to **dlopen(3)**.

unloadrt *modname*

(unload realtime module) Unloads a realtime HAL module called *modname*. If *modname* is "all", it will unload all currently loaded realtime HAL modules. **unloadrt** also works by execing **emc_module_helper** or **rtapi_app**, just like **loadrt**.

loadusr [*flags*] *unix-command*

(load Userspace component) Executes the given *unix-command*, usually to load a userspace component. [*flags*] may be one or more of:

- **-W** to wait for the component to become ready. The component is assumed to have the same name as the first argument of the command.
- **-Wn name** to wait for the component, which will have the given name.
- **-w** to wait for the program to exit
- **-i** to ignore the program return value (with -w)

waitusr *name*

(wait for Userspace component) Waits for user space component *name* to disconnect from HAL (usually on exit). The component must already be loaded. Usefull near the end of a HAL file to wait until the user closes some user interface component before cleaning up and exiting.

unloadusr *compname*

(unload Userspace component) Unloads a userspace component called *compname*. If *compname* is "all", it will unload all userspace components. **unloadusr** works by sending SIGTERM to all userspace components.

unload *compname*

Unloads a userspace component or realtime module. If *compname* is "all", it will unload all userspace components and realtime modules.

newsig *signame type*

(new signal) Creates a new HAL signal called *signame* that may later be used to connect two or more HAL component pins. *type* is the data type of the new signal, and must be one of "bit", "s32", "u32", or "float". Fails if a signal of the same name already exists.

delsig *signame*

(delete signal) Deletes HAL signal *signame*. Any pins currently linked to the signal will be unlinked. Fails if *signame* does not exist.

sets *signame value*

(set signal) Sets the value of signal *signame* to *value*. Fails if *signame* does not exist, if it already has a writer, or if *value* is not a legal value. Legal values depend on the signals's type.

stype *name*

(signal type) Gets the type of signal *name*. Fails if *name* does not exist as a signal.

gets *signame*

(get signal) Gets the value of signal *signame*. Fails if *signame* does not exist.

linkps *pinname* [*arrow*] *signame*

(link pin to signal) Establishes a link between a HAL component pin *pinname* and a HAL signal *signame*. Any previous link to *pinname* will be broken. *arrow* can be "=", "<=", "<=>", or omitted. **halcmd** ignores arrows, but they can be useful in command files to document the direction of data flow. Arrows should not be used on the command line since the shell might try to interpret them. Fails if either *pinname* or *signame* does not exist, or if they are not the same type type.

linksp *signame* [*arrow*] *pinname*

(link signal to pin) Works like **linkps** but reverses the order of the arguments. **halcmd** treats both link commands exactly the same. Use whichever you prefer.

linkpp *pinname1* [*arrow*] *pinname2*

(OBSOLETE - use **net** instead) (*link pin to pin*) Shortcut for **linkps** that creates the signal (named like the first pin), then links them both to that signal. **halcmd** treats this just as if it were:

halcmd newsig *pinname1*

halcmd linksp *pinname1* *pinname1*

halcmd linksp *pinname1* *pinname2*

net *signame* *pinname* ...

Create *signame* to match the type of *pinname* if it does not yet exist. Then, link *signame* to each *pinname* in turn. Arrows may be used as in **linkps**.

unlinkp *pinname*

(unlink pin) Breaks any previous link to *pinname*. Fails if *pinname* does not exist.

setp *name* *value*

(set parameter or pin) Sets the value of parameter or pin *name* to *value*. Fails if *name* does not exist as a pin or parameter, if it is a parameter that is not writable, if it is a pin that is an output, if it is a pin that is already attached to a signal, or if *value* is not a legal value. Legal values depend on the type of the pin or parameter. If a pin and a parameter both exist with the given name, the parameter is acted on.

paramname = *value*

pinname = *value*

Identical to **setp**. This alternate form of the command may be more convenient and readable when used in a file.

ptype *name*

(parameter or pin type) Gets the type of parameter or pin *name*. Fails if *name* does not exist as a pin or parameter. If a pin and a parameter both exist with the given name, the parameter is acted on.

getp *name*

(get parameter or pin) Gets the value of parameter or pin *name*. Fails if *name* does not exist as a pin or parameter. If a pin and a parameter both exist with the given name, the parameter is acted on.

addf *funcname* *threadname*

(add function) Adds function *funcname* to realtime thread *threadname*. *funcname* will run after any functions that were previously added to the thread. Fails if either *funcname* or *threadname* does not exist, or if they are incompatible.

delf *funcname* *threadname*

(delete function) Removes function *funcname* from realtime thread *threadname*. Fails if either *funcname* or *threadname* does not exist, or if *funcname* is not currently part of *threadname*.

- start** Starts execution of realtime threads. Each thread periodically calls all of the functions that were added to it with the **addf** command, in the order in which they were added.
- stop** Stops execution of realtime threads. The threads will no longer call their functions.
- show** [*item*]
Prints HAL items to *stdout* in human readable format. *item* can be one of "**comp**" (components), "**pin**", "**sig**" (signals), "**param**" (parameters), "**funct**" (functions), or "**thread**". The type "**all**" can be used to show matching items of all the preceding types. If *item* is omitted, **show** will print everything.
- item** This is equivalent to **show all** [*item*].
- save** [*item*]
Prints HAL items to *stdout* in the form of HAL commands. These commands can be redirected to a file and later executed using **halcmd -f** to restore the saved configuration. *item* can be one of the following: "**comp**" generates a **loadrt** command for realtime component. "**sig**" generates a **newsig** command for each signal, and "**sigu**" generates a **newsig** command for each unlinked signal (for use with **netl** and **netla**). "**link**" and "**linka**" both generate **linkps** commands for each link. (**linka** includes arrows, while **link** does not.) "**net**" and "**neta**" both generate one **newsig** command for each signal, followed by **linksp** commands for each pin linked to that signal. (**neta** includes arrows.) "**netl**" generates one **net** command for each linked signal, and "**netla**" generates a similar command using arrows. "**param**" generates one **setp** command for each parameter. "**thread**" generates one **addf** command for each function in each realtime thread. If *item* is omitted, **save** does the equivalent of **comp**, **sigu**, **link**, **param**, and **thread**.
- source** *filename.hal*
Execute the commands from *filename.hal*.

SUBSTITUTION

After a command is read but before it is executed, several types of variable substitution take place.

Environment Variables

Environment variables have the following formats:

\$ENVVAR followed by end-of-line or whitespace
\$(ENVVAR)

Infile Variables

Infile variables are available only when an infile was specified with the **halcmd -i** flag. They have the following formats:

[SECTION]VAR followed by end-of-line or whitespace
[SECTION](VAR)

EXAMPLES

SEE ALSO

HISTORY

BUGS

None known at this time.

AUTHOR

Original version by John Kasunich, as part of the Enhanced Machine Controller (EMC) project. Now includes major contributions by several members of the project.

REPORTING BUGS

Report bugs to the [emc bug tracker](http://sf.net/tracker/?group_id=6744&atid=106744) (http://sf.net/tracker/?group_id=6744&atid=106744).

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NAME

halmeter – observe HAL pins, signals, and parameters

SYNOPSIS

halmeter [-s] [**pin**|**sig**|**param** *name*]

DESCRIPTION

halmeter is used to observe HAL (Hardware Abstraction Layer) pins, signals, or parameters. It serves the same purpose as a multimeter does when working on physical systems.

OPTIONS

pin *name*

display the HAL pin *name*.

sig *name*

display the HAL signal *name*.

param *name*

display the HAL parameter *name*.

If neither **pin**, **sig**, or **param** are specified, the

window starts out blank and the user must select an item to observe.

-s

small window. Non-interactive, must be used with **pin**, **sig**, or **param** to select the item to display. The item name is displayed in the title bar instead of the window, and there are no "Select" or "Exit" buttons. Handy when you want a lot of meters in a small space.

USAGE

Unless **-s** is specified, there are two buttons, "Select" and "Exit". "Select" opens a dialog box to select the item (pin, signal, or parameter) to be observed. "Exit" does what you expect.

The selection dialog has "OK" "Apply", and "Cancel" buttons. OK displays the selected item and closes the dialog. "Apply" displays the selected item but keeps the selection dialog open. "Cancel" closes the dialog without changing the displayed item.

EXAMPLES

halmeter

Opens a meter window, with nothing initially displayed. Use the "Select" button to choose an item to observe. Does not return until the window is closed.

halmeter &

Open a meter window, with nothing initially displayed. Use the "Select" button to choose an item. Runs in the background leaving the shell free for other commands.

halmeter pin parport.0.pin-03-out &

Open a meter window, initially displaying HAL pin *parport.0.pin-03-out*. The "Select" button can be used to display other items. Runs in background.

halmeter -s pin parport.0.pin-03-out &

Open a small meter window, displaying HAL pin *parport.0.pin-03-out*. The displayed item cannot be changed. Runs in background.

SEE ALSO**HISTORY****BUGS****AUTHOR**

Original version by John Kasunich, as part of the Enhanced Machine Controller (EMC) project. Improvements by several other members of the EMC development team.

REPORTING BUGS

Report bugs to jmkasunich AT users DOT sourceforge DOT net

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NAME

halsampler – sample data from HAL in realtime

SYNOPSIS

halsampler [*options*]

DESCRIPTION

sampler(9) and **halsampler** are used together to sample HAL data in real time and store it in a file. **sampler** is a realtime HAL component that exports HAL pins and creates a FIFO in shared memory. It then begins sampling data from the HAL and storing it to the FIFO. **hal_sampler** is a user space program that copies data from the FIFO to stdout, where it can be redirected to a file or piped to some other program.

OPTIONS

-c *CHAN*

instructs **halsampler** to read from FIFO *CHAN*. FIFOs are numbered from zero, and the default value is zero, so this option is not needed unless multiple FIFOs have been created.

-n *COUNT*

instructs **halsampler** to read *COUNT* samples from the FIFO, then exit. If **-n** is not specified, **halsampler** will read continuously until it is killed.

-t instructs **halsampler** to tag each line by printing the sample number in the first column.

USAGE

A FIFO must first be created by loading **sampler(9)** with **halcmd loadrt** or a **loadrt** command in a .hal file. Then **halsampler** can be invoked to begin printing data from the FIFO to stdout.

Data is printed one line per sample. If **-t** was specified, the sample number is printed first. The data follows, in the order that the pins were defined in the config string. For example, if the **sampler** config string was "ffbs" then a typical line of output (without **-t**) would look like:

```
123.55 33.4 0 -12
```

halsampler prints data as fast as possible until the FIFO is empty, then it retries at regular intervals, until it is either killed or has printed *COUNT* samples as requested by **-n**. Usually, but not always, data printed by **halsampler** will be redirected to a file or piped to some other program.

The FIFO size should be chosen to absorb samples captured during any momentary disruptions in the flow of data, such as disk seeks, terminal scrolling, or the processing limitations of subsequent program in a pipeline. If the FIFO gets full and **sampler** is forced to overwrite old data, **halsampler** will print 'overrun' on a line by itself to mark each gap in the sampled data. If **-t** was specified, gaps in the sequential sample numbers in the first column can be used to determine exactly how many samples were lost.

The data format for **halsampler** output is the same as for **halstreamer(1)** input, so 'waveforms' captured with **halsampler** can be replayed using **halstreamer**. The **-t** option should not be used in this case.

EXIT STATUS

If a problem is encountered during initialization, **halsampler** prints a message to stderr and returns failure.

Upon printing *COUNT* samples (if **-n** was specified) it will shut down and return success. If it is terminated before printing the specified number of samples, it returns failure. This means that when **-n** is not specified, it will always return failure when terminated.

SEE ALSO

sampler(9) **streamer(9)** **halstreamer(1)**

HISTORY**BUGS****AUTHOR**

Original version by John Kasunich, as part of the Enhanced Machine Controller (EMC) project.
Improvements by several other members of the EMC development team.

REPORTING BUGS

Report bugs to [jmkasunich AT users DOT sourceforge DOT net](mailto:jmkasunich@users.sourceforge.net)

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NAME

halstreamer – stream file data into HAL in real time

SYNOPSIS

halstreamer [*options*]

DESCRIPTION

streamer(9) and **halstreamer** are used together to stream data from a file into the HAL in real time. **streamer** is a realtime HAL component that exports HAL pins and creates a FIFO in shared memory. **hal_streamer** is a user space program that copies data from stdin into the FIFO, so that **streamer** can write it to the HAL pins.

OPTIONS

-c *CHAN*

instructs **halstreamer** to write to FIFO *CHAN*. FIFOs are numbered from zero, and the default value is zero, so this option is not needed unless multiple FIFOs have been created.

USAGE

A FIFO must first be created by loading **streamer**(9) with **halcmd loadrt** or a **loadrt** command in a .hal file. Then **halstreamer** can be invoked to begin writing data into the FIFO.

Data is read from stdin, and is almost always either redirected from a file or piped from some other program, since keyboard input would be unable to keep up with even slow streaming rates.

Each line of input must match the pins that are attached to the FIFO, for example, if the **streamer** config string was "ffbs" then each line of input must consist of two floats, a bit, and a signed integer, in that order and separated by whitespace. Floats must be formatted as required by **strtod**(3), signed and unsigned integers must be formatted as required by **strtoul**(3) and **strtol**(3), and bits must be either '0' or '1'.

halstreamer transfers data to the FIFO as fast as possible until the FIFO is full, then it retries at regular intervals, until it is either killed or reads **EOF** from stdin. Data can be redirected from a file or piped from some other program.

The FIFO size should be chosen to ride through any momentary disruptions in the flow of data, such as disk seeks. If the FIFO is big enough, **halstreamer** can be restarted with the same or a new file before the FIFO empties, resulting in a continuous stream of data.

The data format for **halstreamer** input is the same as for **halsampler**(1) output, so 'waveforms' captured with **halsampler** can be replayed using **halstreamer**.

EXIT STATUS

If a problem is encountered during initialization, **halstreamer** prints a message to stderr and returns failure.

If a badly formatted line is encountered while writing to the FIFO, it prints a message to stderr, skips the line, and continues (this behavior may be revised in the future).

Upon reading **EOF** from the input, it returns success. If it is terminated before the input ends, it returns failure.

SEE ALSO

streamer(9) **sampler**(9) **halsampler**(1)

HISTORY**BUGS****AUTHOR**

Original version by John Kasunich, as part of the Enhanced Machine Controller (EMC) project. Improvements by several other members of the EMC development team.

REPORTING BUGS

Report bugs to jmkasunich AT users DOT sourceforge DOT net

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NAME

halui – observe HAL pins and command EMC through NML

SYNOPSIS

halui [-ini <path-to-ini>]

DESCRIPTION

halui is used to build a User Interface using hardware knobs and switches. It exports a big number of pins, and acts accordingly when these change.

OPTIONS**-ini name**

use the *name* as the configuration file. Note: halui must find the nml file specified in the ini, usually that file is in the same folder as the ini, so it makes sense to run halui from that folder.

USAGE

When run, **halui** will export a large number of pins. A user can connect those to his physical knobs & switches & leds, and when a change is noticed halui triggers an appropriate event.

halui expects the signals to be debounced, so if needed (bad knob contact) connect the physical button to a HAL debounce filter first.

EXPORTED PINS**machine**

halui.machine.on

pin for setting machine On

halui.machine.off

pin for setting machine Off

halui.machine.is-on

pin for machine is On/Off

estop

halui.estop.activate

pin for setting Estop (emc internal) On

halui.estop.reset

pin for resetting Estop (emc internal) Off

halui.estop.is-activated

pin for displaying Estop state (emc internal) On/Off

mode

halui.mode.manual

pin for requesting manual mode

halui.mode.is_manual

pin for manual mode is on

halui.mode.auto

pin for requesting auto mode

halui.mode.is_auto

pin for auto mode is on

halui.mode.mdi

pin for requesting mdi mode

halui.mode.is_mdi

pin for mdi mode is on

halui.mode.teleop
pin for requesting coordinated jog mode

halui.mode.is_teleop
pin showing coordinated jog mode is on

halui.mode.joint
pin for requesting joint by joint jog mode

halui.mode.is_joint
pin showing joint by joint jog mode is on

mist, flood, lube

halui.mist.on
pin for starting mist

halui.mist.off
pin for stoping mist

halui.mist.is-on
pin for mist is on

halui.flood.on
pin for starting flood

halui.flood.off
pin for stoping flood

halui.flood.is-on
pin for flood is on

halui.lube.on
pin for starting lube

halui.lube.off
pin for stoping lube

halui.lube.is-on
pin for lube is on

spindle

halui.spindle.start
pin for starting the spindle

halui.spindle.stop
pin for stopping the spindle

halui.spindle.forward
pin for making the spindle go forward

halui.spindle.reverse
pin for making the spindle go reverse

halui.spindle.increase
pin for making the spindle go faster

halui.spindle.decrease
pin for making the spindle go slower

halui.spindle.brake-on
pin for activating the spindle brake

halui.spindle.brake-off
pin for deactivating the spindle brake

halui.spindle.brake-is-on

status pin that tells us if brake is on

joint

halui.joint.x.home

pin for homing the specific joint (x = 0..7)

halui.joint.x.is-homed

status pin telling that the joint is homed (x = 0..7)

halui.joint.selected.home

pin for homing the selected joint

halui.joint.selected.is-homed

status pin telling that the selected joint is homed

halui.joint.x.on-soft-min-limit

status pin telling that the joint is on the negative software limit (x=0..7, selected)

halui.joint.x.on-soft-max-limit

status pin telling that the joint is on the positive software limit (x=0..7, selected)

halui.joint.x.on-hard-min-limit

status pin telling that the joint is on the negative hardware limit (x=0..7, selected)

halui.joint.x.on-hard-max-limit

status pin telling that the joint is on the positive hardware limit (x=0..7, selected)

halui.joint.x.has-fault

status pin telling that the joint has a fault (x = 0..7, selected)

halui.joint.select

select joint (value = 0..7)

halui.joint.selected

selected joint (value = 0..7)

halui.joint.x.select

pins for selecting a joint (x = 0..7)

halui.joint.x.is-selected

status pin that a joint is selected (x = 0..7)

jogging

halui.jog.speed

pin for setting jog speed. will be used for minus/plus jogging.

halui.jog.deadband

pin for setting jog analog deadband (where not to move)

halui.jog.N.minus

pin for jogging axis N in negative direction at the *halui.jog.speed* velocity

halui.jog.N.plus

pin for jogging axis N in positive direction at the *halui.jog.speed* velocity

halui.jog.N.analog

pin for jogging the axis X using an float value (e.g. joystick)

halui.jog.selected.minus

pin for jogging the selected axis in negative direction at the *halui.jog.speed* velocity

halui.jog.selected.plus

pin for jogging the selected axis in positive direction at the *halui.jog.speed* velocity

tool*halui.tool.number*

current selected tool

halui.tool.length-offset

current applied tool-length-offset

program*halui.program.is-idle*

status pin telling that no program is running

halui.program.is-running

status pin telling that a program is running

halui.program.is-paused

status pin telling that a program is paused

halui.program.run

pin for running a program

halui.program.pause

pin for pausing a program

halui.program.resume

pin for resuming a program

halui.program.step

pin for stepping in a program

*halui.program.stop*pin for stopping a program (note: this pin does the same thing as *halui.abort*)**general***halui.abort*

pin to send an abort message (clears out most errors)

feed-override*halui.feed-override.value*

current Feed Override value

halui.feed-override.scale

pin for setting the scale on changing the FO

halui.feed-override.counts

counts from an encoder to change FO

halui.feed-override.increase

pin for increasing the FO (+scale)

halui.feed-override.decrease

pin for decreasing the FO (-scale)

spindle-override*halui.spindle-override.value*

current FO value

halui.spindle-override.scale

pin for setting the scale on changing the SO

halui.spindle-override.counts

counts from an encoder for example to change SO

halui.spindle-override.increase
pin for increasing the SO (+=scale)
halui.spindle-override.decrease
pin for decreasing the SO (-=scale)

SEE ALSO**HISTORY****BUGS**

none known at this time.

AUTHOR

Written by Alex Joni, as part of the Enhanced Machine Controller (EMC2) project.

REPORTING BUGS

Report bugs to alex_joni AT users DOT sourceforge DOT net

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NAME

iocontrol – accepts NML I/O commands, interacts with HAL in userspace

SYNOPSIS

loadusr io [-ini *inifile*]

DESCRIPTION

These pins are created by the userspace IO controller, usually found in \$EMC2_HOME/bin/io

The signals are turned on and off in userspace - if you have strict timing requirements or simply need more i/o, consider using the realtime synchronized i/o provided by **motion**(9) instead.

The inifile is searched for in the directory from which halcmd was run, unless an absolute path is specified.

PINS**iocontrol.0.coolant-flood**

TRUE when flood coolant is requested

iocontrol.0.coolant-mist

TRUE when mist coolant is requested

iocontrol.0.emc-enable-in

Should be driven FALSE when an external estop condition exists.

iocontrol.0.lube

TRUE when lube is requested

iocontrol.0.lube_level

Should be driven FALSE when lubrication tank is empty.

iocontrol.0.tool-change

TRUE when a tool change is requested

iocontrol.0.tool-changed

Should be driven TRUE when a tool change is completed.

iocontrol.0.tool-prep-number

The number of the next tool, from the RS274NGC T-word

iocontrol.0.tool-prepare

TRUE when a *Tn* tool prepare is requested

iocontrol.0.tool-prepared

Should be driven TRUE when a tool prepare is completed.

iocontrol.0.user-enable-out

FALSE when an internal estop condition exists

iocontrol.0.user-request-enable

TRUE when the user has requested that estop be cleared

SEE ALSO

motion(9)

NAME

pyvcp – Virtual Control Panel for EMC2

SYNOPSIS

pyvcp [-c *component-name*] *myfile.xml*

OPTIONS

-c *component-name*

Use *component-name* as the HAL component name. If the component name is not specified, the basename of the xml file is used.

SEE ALSO

Virtual Control Panels in the emc2 documentation for a description of the xml syntax, along with examples

NAME

hal – Introduction to the HAL API

DESCRIPTION

HAL stands for Hardware Abstraction Layer, and is used by EMC to transfer realtime data to and from I/O devices and other low-level modules.

hal.h defines the API and data structures used by the HAL. This file is included in both realtime and non-realtime HAL components. HAL uses the RTPAI real time interface, and the #define symbols RTAPI and ULAPI are used to distinguish between realtime and non-realtime code. The API defined in this file is implemented in `hal_lib.c` and can be compiled for linking to either realtime or user space HAL components.

The HAL is a very modular approach to the low level parts of a motion control system. The goal of the HAL is to allow a systems integrator to connect a group of software components together to meet whatever I/O requirements he (or she) needs. This includes realtime and non-realtime I/O, as well as basic motor control up to and including a PID position loop. What these functions have in common is that they all process signals. In general, a signal is a data item that is updated at regular intervals. For example, a PID loop gets position command and feedback signals, and produces a velocity command signal.

HAL is based on the approach used to design electronic circuits. In electronics, off-the-shelf components like integrated circuits are placed on a circuit board and their pins are interconnected to build whatever overall function is needed. The individual components may be as simple as an op-amp, or as complex as a digital signal processor. Each component can be individually tested, to make sure it works as designed. After the components are placed in a larger circuit, the signals connecting them can still be monitored for testing and troubleshooting.

Like electronic components, HAL components have pins, and the pins can be interconnected by signals.

In the HAL, a *signal* contains the actual data value that passes from one pin to another. When a signal is created, space is allocated for the data value. A *pin* on the other hand, is a pointer, not a data value. When a pin is connected to a signal, the pin's pointer is set to point at the signal's data value. This allows the component to access the signal with very little run-time overhead. (If a pin is not linked to any signal, the pointer points to a dummy location, so the realtime code doesn't have to deal with null pointers or treat unlinked variables as a special case in any way.)

There are three approaches to writing a HAL component. Those that do not require hard realtime performance can be written as a single user mode process. Components that need hard realtime performance but have simple configuration and init requirements can be done as a single kernel module, using either pre-defined init info, or insmod-time parameters. Finally, complex components may use both a kernel module for the realtime part, and a user space process to handle ini file access, user interface (possibly including GUI features), and other details.

HAL uses the RTAPI/ULAPI interface. If RTAPI is #defined `hal_lib.c` would generate a kernel module `hal_lib.o` that is insmoded and provides the functions for all kernel module based components. The same source file compiled with the ULAPI #define would make a user space `hal_lib.o` that is statically linked to user space code to make user space executables. The variable lists and link information are stored in a block of shared memory and protected with mutexes, so that kernel modules and any of several user mode programs can access the data.

HAL STATUS CODES

HAL_SUCCESS
call successful

HAL_UNSUP
function not supported

HAL_BADVAR
duplicate or not-found variable name

HAL_INVALID
invalid argument

HAL_NOMEM
not enough memory

HAL_LIMIT
resource limit reached

HAL_PERM
permission denied

HAL_BUSY
resource is busy or locked

HAL_NOTFND
object not found

HAL_FAIL
operation failed

SEE ALSO

intro(3rtapi)

NAME

hal_add_funct_to_thread – one-line description of hal_add_funct_to_thread

SYNTAX

```
int hal_add_funct_to_thread(char *funct_name, char *thread_name,
                           int position)
```

```
int hal_del_funct_from_thread(char *funct_name, char *thread_name)
```

ARGUMENTS

funct_name

The name of the function

thread_name

The name of the thread

position

The desired location within the thread. This determines when the function will run, in relation to other functions in the thread. A positive number indicates the desired location as measured from the beginning of the thread, and a negative is measured from the end. So +1 means this function will become the first one to run, +5 means it will be the fifth one to run, -2 means it will be next to last, and -1 means it will be last. Zero is illegal.

DESCRIPTION

hal_add_funct_to_thread adds a function exported by a realtime HAL component to a realtime thread. This determines how often and in what order functions are executed.

hal_del_funct_from_thread removes a function from a thread.

RETURN VALUE

Returns a HAL status code.

REALTIME CONSIDERATIONS

Call only from realtime init code, not from user space or realtime code.

SEE ALSO

hal_thread_new(3hal), hal_export_funct(3hal)

NAME

hal_create_thread – Create a HAL thread

SYNTAX

```
int hal_create_thread(char *name, unsigned long period, int uses_fp)
```

```
int hal_thread_delete(char *name)
```

ARGUMENTS

name The name of the thread

period The interval, in nanoseconds, between iterations of the thread

uses_fp Must be nonzero if a function which uses floating-point will be attached to this thread.

DESCRIPTION

hal_create_thread establishes a realtime thread that will execute one or more HAL functions periodically.

All thread periods are rounded to integer multiples of the hardware timer period, and the timer period is based on the first thread created. Threads must be created in order, from the fastest to the slowest. HAL assigns decreasing priorities to threads that are created later, so creating them from fastest to slowest results in rate monotonic priority scheduling.

hal_delete_thread deletes a previously created thread.

REALTIME CONSIDERATIONS

Call only from realtime init code, not from user space or realtime code.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

hal_export_funct(3hal)

NAME

hal_exit – Shut down HAL

SYNTAX

int hal_exit(int *comp_id*)

ARGUMENTS

comp_id

A HAL component identifier returned by an earlier call to **hal_init**.

DESCRIPTION

hal_exit shuts down and cleans up HAL and RTAPI. It must be called prior to exit by any module that called **hal_init**.

REALTIME CONSIDERATIONS

Call only from within user or init/cleanup code, not from realtime tasks.

RETURN VALUE

Returns a HAL status code.

NAME

hal_export_funct – create a realtime function callable from a thread

SYNTAX

```
typedef void(*hal_funct_t)(void * arg, long period)
```

```
int hal_export_funct(char *name, hal_funct_t funct, void *arg, int uses_fp, int reentrant, int comp_id)
```

ARGUMENTS

name The name of the function.

funct The pointer to the function

arg The argument to be passed as the first parameter of *funct*

uses_fp Nonzero if the function uses floating-point operations, including assignment of floating point values with "=".

reentrant

If *reentrant* is non-zero, the function may be preempted and called again before the first call completes. Otherwise, it may only be added to one thread.

comp_id

A HAL component identifier returned by an earlier call to **hal_init**.

DESCRIPTION

hal_export_funct makes a realtime function provided by a component available to the system. A subsequent call to **hal_add_funct_to_thread** can be used to schedule the execution of the function as needed by the system.

When this function is placed on a HAL thread, and HAL threads are started, *funct* is called repeatedly with two arguments: *void *arg* is the same value that was given to **hal_export_funct**, and *long period* is the interval between calls in nanoseconds.

Each call to the function should do a small amount of work and return.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

hal_create_thread(3hal), **hal_add_funct_to_thread(3hal)**

NAME

hal_init – Sets up HAL and RTAPI

SYNTAX

```
int hal_init(char *modname)
```

ARGUMENTS

modname

The name of this hal module

DESCRIPTION

hal_init sets up HAL and RTAPI. It must be called by any module that intends to use the API, before any other RTAPI calls.

modname can optionally point to a string that identifies the module. The string will be truncated at **RTAPI_NAME_LEN** characters. If *modname* is **NULL**, the system will assign a name.

REALTIME CONSIDERATIONS

Call only from within user or init/cleanup code, not from realtime tasks.

RETURN VALUE

On success, returns a positive integer module ID, which is used for subsequent calls to hal and rtapi APIs.
On failure, returns a HAL error code.

NAME

hal_malloc – Allocate space in the HAL shared memory area

SYNTAX

```
void *hal_malloc(long int size)
```

ARGUMENTS

size Gives the size, in bytes, of the block

DESCRIPTION

hal_malloc allocates a block of memory from the main HAL shared memory area. It should be used by all components to allocate memory for HAL pins and parameters. It allocates ‘size’ bytes, and returns a pointer to the allocated space, or NULL (0) on error. The returned pointer will be properly aligned for any type HAL supports. A component should allocate during initialization all the memory it needs.

The allocator is very simple, and there is no ‘free’. The entire HAL shared memory area is freed when the last component calls **hal_exit**. This means that if you continuously install and remove one component while other components are present, you eventually will fill up the shared memory and an install will fail. Removing all components completely clears memory and you start fresh.

RETURN VALUE

A pointer to the allocated space, which is properly aligned for any variable HAL supports. Returns NULL on error.

NAME

hal_param_new – Create a HAL parameter

SYNTAX

```
int hal_param_bit_new(char *name, hal_param_dir_t dir, hal_bit_t * data_addr, int comp_id)

int hal_param_float_new(char *name, hal_param_dir_t dir, hal_float_t * data_addr, int comp_id)

int hal_param_u32_new(char *name, hal_param_dir_t dir, hal_u32_t * data_addr, int comp_id)

int hal_param_s32_new(char *name, hal_param_dir_t dir, hal_s32_t * data_addr, int comp_id)

int hal_param_bit_newf(hal_param_dir_t dir, hal_bit_t * data_addr, int comp_id)

int hal_param_float_newf(hal_param_dir_t dir, hal_float_t * data_addr, int comp_id)

int hal_param_u32_newf(hal_param_dir_t dir, hal_u32_t * data_addr, int comp_id, char *fmt, ...)

int hal_param_s32_newf(hal_param_dir_t dir, hal_s32_t * data_addr, int comp_id, char *fmt, ...)

int hal_param_new(char *name, hal_type_t type, hal_in_dir_t dir, void *data_addr, int comp_id)
```

ARGUMENTS

name The name to give to the created parameter

dir The direction of the parameter, from the viewpoint of the component. It may be one of **HAL_RO**, or **HAL_RW**. A component may assign a value to any parameter, but other programs (such as hal-cmd) may only assign a value to a parameter that is **HAL_RW**.

data_addr
The address of the data, which must lie within memory allocated by **hal_malloc**.

comp_id
A HAL component identifier returned by an earlier call to **hal_init**.

fmt, ... A printf-style format string and arguments

type The type of the parameter, as specified in **hal_type_t(3hal)**.

DESCRIPTION

The **hal_param_new** family of functions create a new *param* object.

There are functions for each of the data types that the HAL supports. Pins may only be linked to signals of the same type.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

hal_type_t(3hal)

NAME

hal_pin_new – Create a HAL pin

SYNTAX

```
int hal_pin_bit_new(char *name, hal_pin_dir_t dir, hal_bit_t ** data_ptr_addr, int comp_id)
```

```
int hal_pin_float_new(char *name, hal_pin_dir_t dir, hal_float_t ** data_ptr_addr, int comp_id)
```

```
int hal_pin_u32_new(char *name, hal_pin_dir_t dir, hal_u32_t ** data_ptr_addr, int comp_id)
```

```
int hal_pin_s32_new(char *name, hal_pin_dir_t dir, hal_s32_t ** data_ptr_addr, int comp_id)
```

```
int hal_pin_bit_newf(hal_pin_dir_t dir, hal_bit_t ** data_ptr_addr, int comp_id)
```

```
int hal_pin_float_newf(hal_pin_dir_t dir, hal_float_t ** data_ptr_addr, int comp_id)
```

```
int hal_pin_u32_newf(hal_pin_dir_t dir, hal_u32_t ** data_ptr_addr, int comp_id, char *fmt, ...)
```

```
int hal_pin_s32_newf(hal_pin_dir_t dir, hal_s32_t ** data_ptr_addr, int comp_id, char *fmt, ...)
```

```
int hal_pin_new(char *name, hal_type_t type, hal_in_dir_t dir, void **data_ptr_addr, int comp_id)
```

ARGUMENTS

name The name of the pin

dir The direction of the pin, from the viewpoint of the component. It may be one of **HAL_IN**, **HAL_OUT**, or **HAL_IO**. Any number of **HAL_IN** or **HAL_IO** pins may be connected to the same signal, but at most one **HAL_OUT** pin is permitted. A component may assign a value to a pin that is **HAL_OUT** or **HAL_IO**, but may not assign a value to a pin that is **HAL_IN**.

data_ptr_addr

The address of the pointer-to-data, which must lie within memory allocated by **hal_malloc**.

comp_id

A HAL component identifier returned by an earlier call to **hal_init**.

fmt,

A printf-style format string and arguments

type

The type of the param, as specified in **hal_type_t(3hal)**.

DESCRIPTION

The **hal_pin_new** family of functions create a new *pin* object. Once a pin has been created, it can be linked to a signal object using **hal_link**. A pin contains a pointer, and the component that owns the pin can dereference the pointer to access whatever signal is linked to the pin. (If no signal is linked, it points to a dummy signal.)

There are functions for each of the data types that the HAL supports. Pins may only be linked to signals of

hal_pin_new(3hal)

HAL

hal_pin_new(3hal)

the same type.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

hal_type_t(3hal), hal_link(3hal)

NAME

`hal_ready` – indicates that this component is ready

SYNTAX

`hal_ready(int comp_id)`

ARGUMENTS

comp_id

A HAL component identifier returned by an earlier call to **hal_init**.

DESCRIPTION

hal_ready indicates that this component is ready (has created all its pins, parameters, and functions). This must be called in any realtime HAL component before its **rtapi_app_init** exits, and in any userspace component before it enters its main loop.

RETURN VALUE

Returns a HAL status code.

NAME

hal_set_constructor – Set the constructor function for this component

SYNTAX

```
typedef int (*hal_constructor_t)(char *prefix, char *arg); int hal_set_constructor(int comp_id, hal_constructor_t constructor)
```

ARGUMENTS

comp_id A HAL component identifier returned by an earlier call to **hal_init**.

prefix The prefix to be given to the pins, parameters, and functions in the new instance

arg An argument that may be used by the component to customize this instance.

DESCRIPTION

As an experimental feature in HAL 2.1, components may be *constructable*. Such a component may create pins and parameters not only at the time the module is loaded, but it may create additional pins and parameters, and functions on demand.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

halcmd(1)

NAME

hal_set_lock, hal_get_lock – Set or get the HAL lock level

SYNTAX

```
int hal_set_lock(unsigned char lock_type)
```

```
int hal_get_lock()
```

ARGUMENTS

lock_type

The desired lock type, which may be a bitwise combination of: **HAL_LOCK_LOAD**, **HAL_LOCK_CONFIG**, **HAL_LOCK_PARAMS**, or **HAL_LOCK_PARAMS**. **HAL_LOCK_NONE** or 0 locks nothing, and **HAL_LOCK_ALL** locks everything.

DESCRIPTION**RETURN VALUE**

hal_set_lock Returns a HAL status code. **hal_get_lock** returns the current HAL lock level or a HAL status code.

NAME

hal_signal_new, hal_signal_delete, hal_link, hal_unlink – Manipulate HAL signals

SYNTAX

```
int hal_signal_new(char *signal_name, hal_type_t type)
```

```
int hal_signal_delete(char *signal_name)
```

```
int hal_link(char *pin_name, char *signal_name)
```

```
int hal_unlink(char *pin_name)
```

ARGUMENTS

signal_name

The name of the signal

pin_name

The name of the pin

type

The type of the signal, as specified in **hal_type_t(3hal)**.

DESCRIPTION

hal_signal_new creates a new signal object. Once a signal has been created, pins can be linked to it with **hal_link**. The signal object contains the actual storage for the signal data. Pin objects linked to the signal have pointers that point to the data. 'name' is the name of the new signal. If longer than HAL_NAME_LEN it will be truncated. If there is already a signal with the same name the call will fail.

hal_link links a pin to a signal. If the pin is already linked to the desired signal, the command succeeds. If the pin is already linked to some other signal, it is an error. In either case, the existing connection is not modified. (Use 'hal_unlink' to break an existing connection.) If the signal already has other pins linked to it, they are unaffected - one signal can be linked to many pins, but a pin can be linked to only one signal.

hal_unlink unlinks any signal from the specified pin.

hal_signal_delete deletes a signal object. Any pins linked to the object are unlinked.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

hal_type_t(3hal)

NAME

hal_start_threads – Allow HAL threads to begin executing

SYNTAX

```
int hal_start_threads()
```

```
int hal_stop_threads()
```

ARGUMENTS**DESCRIPTION**

hal_start_threads starts all threads that have been created. This is the point at which realtime functions start being called.

hal_stop_threads stops all threads that were previously started by **hal_start_threads**. It should be called before any component that is part of a system exits.

RETURN VALUE

Returns a HAL status code.

SEE ALSO

hal_export_funct(3hal), **hal_create_thread(3hal)**, **hal_add_funct_to_thread(3hal)**

NAME

hal_type_t – typedefs for HAL datatypes

DESCRIPTION

typedef ... **hal_bit_t**;

A type which may have a value of 0 or nonzero.

typedef ... **hal_s32_t**;

A type which may have a value from -2147483648 to 2147483647.

typedef ... **hal_u32_t**;

A type which may have a value from 0 to 4294967295.

typedef ... **hal_float_t**;

A floating-point type, which typically has the same precision and range as the C type **float**.

typedef enum **hal_type_t**;

HAL_BIT

Corresponds to the type **hal_bit_t**.

HAL_FLOAT

Corresponds to the type **hal_float_t**.

HAL_S32

Corresponds to the type **hal_s32_t**.

HAL_U32

Corresponds to the type **hal_u32_t**.

NOTES

hal_bit_t is typically a typedef to an integer type whose range is larger than just 0 and 1. When testing the value of a **hal_bit_t**, never compare it to 1. Prefer one of the following:

- if(b)
- if(b != 0)

SEE ALSO

hal_pin_new(3hal), **hal_param_new(3hal)**

NAME

undocumented – undocumented functions in HAL

SEE ALSO

The header file *hal.h*. Most hal functions have documentation in that file.

NAME

rtapi – Introduction to the RTAPI API

DESCRIPTION

RTAPI is a library providing a uniform API for several real time operating systems. As of ver 2.1, RTLinux, RTAI, and a pure userspace simulator are supported.

The file **rtapi.h** defines the RTAPI for both realtime and non-realtime code. This is a change from Rev 2, where the non-realtime (user space) API was defined in `ulapi.h` and used different function names. The symbols RTAPI and ULAPI are used to determine which mode is being compiled, RTAPI for realtime and ULAPI for non-realtime.

RTAPI STATUS CODES

RTAPI_SUCCESS

call successful

RTAPI_UNSUP

function not supported

RTAPI_BADID

bad task, shmem, sem, or fifo ID

RTAPI_INVALID

invalid argument

RTAPI_NOMEM

not enough memory

RTAPI_LIMIT

resource limit reached

RTAPI_PERM

permission denied

RTAPI_BUSY

resource is busy or locked

RTAPI_NOTFND

object not found

RTAPI_FAIL

operation failed

NAME

rtapi_clock_set_period – set the basic time interval for realtime tasks

SYNTAX

rtapi_clock_set_period(long int *nsec*)

ARGUMENTS

nsec The desired basic time interval for realtime tasks.

DESCRIPTION

rtapi_clock_set_period sets the basic time interval for realtime tasks. All periodic tasks will run at an integer multiple of this period. The first call to **rtapi_clock_set_period** with *nsec* greater than zero will start the clock, using *nsec* as the clock period in nano-seconds. Due to hardware and RTOS limitations, the actual period may not be exactly what was requested. On success, the function will return the actual clock period if it is available, otherwise it returns the requested period. If the requested period is outside the limits imposed by the hardware or RTOS, it returns **RTAPI_INVALID** and does not start the clock. Once the clock is started, subsequent calls with non-zero *nsec* return **RTAPI_INVALID** and have no effect. Calling **rtapi_clock_set_period** with *nsec* set to zero queries the clock, returning the current clock period, or zero if the clock has not yet been started.

REALTIME CONSIDERATIONS

Call only from within init/cleanup code, not from realtime tasks. This function is not available from user (non-realtime) code.

RETURN VALUE

The actual period provided by the RTOS, which may be different than the requested period, or a RTAPI status code.

NAME

rtapi_delay – one-line description of rtapi_delay

SYNTAX

void rtapi_delay(long int *nsec*)

void rtapi_delay_max()

ARGUMENTS

nsec The desired delay length in nanoseconds

DESCRIPTION

rtapi_delay is a simple delay. It is intended only for short delays, since it simply loops, wasting CPU cycles.

rtapi_delay_max returns the max delay permitted (usually approximately 1/4 of the clock period). Any call to **rtapi_delay** requesting a delay longer than the max will delay for the max time only.

rtapi_delay_max should be called before using **rtapi_delay** to make sure the required delays can be achieved. The actual resolution of the delay may be as good as one nano-second, or as bad as a several microseconds.

REALTIME CONSIDERATIONS

May be called from init/cleanup code, and from within realtime tasks.

RETURN VALUE

rtapi_delay_max returns the maximum delay permitted.

SEE ALSO

rtapi_clock_set_period(3rtapi)

NAME

rtapi_exit – Shut down RTAPI

SYNTAX

int rtapi_exit(int *module_id*)

ARGUMENTS

module_id

An rtapi module identifier returned by an earlier call to **rtapi_init**.

DESCRIPTION

rtapi_exit shuts down and cleans up the RTAPI. It must be called prior to exit by any module that called **rtapi_init**.

REALTIME CONSIDERATIONS

Call only from within user or init/cleanup code, not from realtime tasks.

RETURN VALUE

Returns a RTAPI status code.

NAME

rtapi_get_time – get the current time

SYNTAX

```
long long rtapi_get_time()
long long rtapi_get_clocks()
```

DESCRIPTION

rtapi_get_time returns the current time in nanoseconds. Depending on the RTOS, this may be time since boot, or time since the clock period was set, or some other time. Its absolute value means nothing, but it is monotonically increasing and can be used to schedule future events, or to time the duration of some activity. Returns a 64 bit value. The resolution of the returned value may be as good as one nano-second, or as poor as several microseconds. May be called from init/cleanup code, and from within realtime tasks.

Experience has shown that the implementation of this function in some RTOS/Kernel combinations is horrible. It can take up to several microseconds, which is at least 100 times longer than it should, and perhaps a thousand times longer. Use it only if you **MUST** have results in seconds instead of clocks, and use it sparingly. In most cases, **rtapi_get_clocks** should be used instead.

rtapi_get_clocks returns the current time in CPU clocks. It is fast, since it just reads the TSC in the CPU instead of calling a kernel or RTOS function. Of course, times measured in CPU clocks are not as convenient, but for relative measurements this works fine. Its absolute value means nothing, but it is monotonically increasing and can be used to schedule future events, or to time the duration of some activity. (on SMP machines, the two TSC's may get out of sync, so if a task reads the TSC, gets swapped to the other CPU, and reads again, the value may decrease. RTAPI tries to force all RT tasks to run on one CPU.) Returns a 64 bit value. The resolution of the returned value is one CPU clock, which is usually a few nanoseconds to a fraction of a nanosecond.

Note that *long long* math may be poorly supported on some platforms, especially in kernel space. Also note that `rtapi_print()` will NOT print *long longs*. Most time measurements are relative, and should be done like this:

```
deltat = (long int)(end_time - start_time);
```

where `end_time` and `start_time` are `longlong` values returned from `rtapi_get_time`, and `deltat` is an ordinary `long int` (32 bits). This will work for times up to a second or so, depending on the CPU clock frequency. It is best used for millisecond and microsecond scale measurements though.

RETURN VALUE

Returns the current time in nanoseconds or CPU clocks.

NOTES

Certain versions of the Linux kernel provide a global variable **cpu_khz**. Computing

```
deltat = (end_clocks - start_clocks) / cpu_khz;
```

gives the duration measured in milliseconds. Computing

```
deltat = (end_clocks - start_clocks) * 1000000 / cpu_khz;
```

gives the duration measured in nanoseconds for `deltas` less than about 9 trillion clocks (e.g., 3000 seconds at 3GHz).

NAME

rtapi_init – Sets up RTAPI

SYNTAX

```
int rtapi_init(char *modname)
```

ARGUMENTS

modname

The name of this rtapi module

DESCRIPTION

rtapi_init sets up the RTAPI. It must be called by any module that intends to use the API, before any other RTAPI calls.

modname can optionally point to a string that identifies the module. The string will be truncated at **RTAPI_NAME_LEN** characters. If *modname* is **NULL**, the system will assign a name.

REALTIME CONSIDERATIONS

Call only from within user or init/cleanup code, not from realtime tasks.

RETURN VALUE

On success, returns a positive integer module ID, which is used for subsequent calls to `rtapi_xxx_new`, `rtapi_xxx_delete`, and `rtapi_exit`. On failure, returns an RTAPI error code.

NAME

rtapi_module_param – Specifying module parameters

SYNTAX

RTAPI_MP_INT(*var, description*)

RTAPI_MP_LONG(*var, description*)

RTAPI_MP_STRING(*var, description*)

RTAPI_MP_ARRAY_INT(*var, num, description*)

RTAPI_MP_ARRAY_LONG(*var, num, description*)

RTAPI_MP_ARRAY_STRING(*var, num, description*)

MODULE_LICENSE(*license*)

MODULE_AUTHOR(*author*)

MODULE_DESCRIPTION(*description*)

EXPORT_FUNCTION(*function*)

ARGUMENTS

var The variable where the parameter should be stored

description

A short description of the parameter or module

num The maximum number of values for an array parameter

license The license of the module, for instance "GPL"

author The author of the module

function

The pointer to the function to be exported

DESCRIPTION

These macros are portable ways to declare kernel module parameters. They must be used in the global scope, and are not followed by a terminating semicolon. They must be used after the associated variable or function has been defined.

NAME

rtapi_mutex – Mutex-related functions

SYNTAX

int rtapi_mutex_try(unsigned long **mutex*)

void rtapi_mutex_get(unsigned long **mutex*)

void rtapi_mutex_give(unsigned long **mutex*)

ARGUMENTS

mutex A pointer to the mutex.

DESCRIPTION

rtapi_mutex_try makes a non-blocking attempt to get the mutex. If the mutex is available, it returns 0, and the mutex is no longer available. Otherwise, it returns a nonzero value.

rtapi_mutex_get blocks until the mutex is available.

rtapi_mutex_give releases a mutex acquired by **rtapi_mutex_try** or **rtapi_mutex_get**.

REALTIME CONSIDERATIONS

rtapi_mutex_give and **rtapi_mutex_try** may be used from user, init/cleanup, and realtime code.

rtapi_mutex_get may not be used from realtime code.

RETURN VALUE

rtapi_mutex_try returns 0 for if the mutex was claimed, and nonzero otherwise.

rtapi_mutex_get and **rtapi_mutex_gif** have no return value.

NAME

rtapi_outb, rtapi_inb – Perform hardware I/O

SYNTAX

void rtapi_outb(unsigned char *byte*, unsigned int *port*)

ARGUMENTS

port The address of the I/O port

byte The byte to be written to the port

DESCRIPTION

rtapi_outb writes a byte to a hardware I/O port. **rtapi_inb** reads a byte from a hardware I/O port.

REALTIME CONSIDERATIONS

May be called from init/cleanup code and from within realtime tasks.

RETURN VALUE

rtapi_inb returns the byte read from the given I/O port

NOTES

The I/O address should be within a region previously allocated by **rtapi_request_region**. Otherwise, another real-time module or the Linux kernel might attempt to access the I/O region at the same time.

SEE ALSO

rtapi_region(3rtapi)

NAME

rtapi_print, rtapi_print_msg – print diagnostic messages

SYNTAX

```
void rtapi_print(const char *fmt, ...)
```

```
void rtapi_print_msg(int level, const char *fmt, ...)
```

```
typedef void(*rtapi_msg_handler_t)(msg_level_t level, char *msg);
```

```
void rtapi_set_msg_handler(rtapi_msg_handler_t handler);
```

```
rtapi_msg_handler_t rtapi_set_msg_handler(void);
```

ARGUMENTS

level A message level: One of **RTAPI_MSG_ERR**, **RTAPI_MSG_WARN**, **RTAPI_MSG_INFO**, or **RTAPI_MSG_DBG**.

handler A function to call from **rtapi_print** or **rtapi_print_msg** to actually output the message.

fmt
... Other arguments are as for *printf(3)*.

DESCRIPTION

rtapi_print and **rtapi_print_msg** work like the standard C *printf* functions, except that a reduced set of formatting operations are supported.

Depending on the RTOS, the default may be to print the message to stdout, stderr, a kernel log, etc. In RTAPI code, the action may be changed by a call to **rtapi_set_msg_handler**. A **NULL** argument to **rtapi_set_msg_handler** restores the default handler. **rtapi_msg_get_handler** returns the current handler. When the message came from **rtapi_print**, *level* is **RTAPI_MSG_ALL**.

rtapi_print_msg works like **rtapi_print** but only prints if *level* is less than or equal to the current message level.

REALTIME CONSIDERATIONS

rtapi_print and **rtapi_print_msg** May be called from user, init/cleanup, and realtime code. **rtapi_get_msg_handler** and **rtapi_set_msg_handler** may be called from realtime init/cleanup code. A message handler passed to **rtapi_set_msg_handler** may only call functions that can be called from real-time code.

RETURN VALUE

None.

SEE ALSO

rtapi_set_msg_level(3rtapi), **rtapi_get_msg_level(3rtapi)**, **printf(3)**

NAME

rtapi_prio – thread priority functions

SYNTAX

int rtapi_prio_highest()

int rtapi_prio_lowest()

int rtapi_prio_next_higher(int *prio*)

int rtapi_prio_next_lower(int *prio*)

ARGUMENTS

prio A value returned by a prior **rtapi_prio_xxx** call

DESCRIPTION

The **rtapi_prio_xxxx** functions provide a portable way to set task priority. The mapping of actual priority to priority number depends on the RTOS. Priorities range from **rtapi_prio_lowest** to **rtapi_prio_highest**, inclusive. To use this API, use one of two methods:

- 1) Set your lowest priority task to **rtapi_prio_lowest**, and for each task of the next lowest priority, set their priorities to **rtapi_prio_next_higher(previous)**.
- 2) Set your highest priority task to **rtapi_prio_highest**, and for each task of the next highest priority, set their priorities to **rtapi_prio_next_lower(previous)**.

N.B. A high priority task will pre-empt or interrupt a lower priority task. Linux is always the lowest priority!

REALTIME CONSIDERATIONS

Call these functions only from within init/cleanup code, not from realtime tasks.

RETURN VALUE

Returns an opaque real-time priority number.

SEE ALSO

rtapi_task_new(3rtapi)

NAME

rtapi_region – functions to manage I/O memory regions

SYNTAX

void *rtapi_request_region(unsigned long *base*, unsigned long int *size*, const char **name*)

void rtapi_release_region(unsigned long *base*, unsigned long int *size*)

ARGUMENTS

base The base address of the I/O region

size The size of the I/O region

name The name to be shown in /proc/ioprocs

DESCRIPTION

rtapi_request_region reserves I/O memory starting at *base* and going for *size* bytes.

REALTIME CONSIDERATIONS

May be called from realtime init/cleanup code only.

BUGS

On kernels before 2.4.0, **rtapi_request_region** always succeeds.

RETURN VALUE

rtapi_request_region returns NULL if the allocation fails, and a non-NULL value otherwise.

rtapi_release_region has no return value.

NAME

rtapi_get_msg_level, rtapi_set_msg_level – Get or set the logging level

SYNTAX

int rtapi_set_msg_level(int *level*)

int rtapi_get_msg_level()

ARGUMENTS

level The desired logging level

DESCRIPTION

Get or set the RTAPI message level used by **rtapi_print_msg**. Depending on the RTOS, this level may apply to a single RTAPI module, or it may apply to a group of modules.

REALTIME CONSIDERATIONS

May be called from user, init/cleanup, and realtime code.

RETURN VALUE

rtapi_set_msg_level returns a status code, and **rtapi_get_msg_level** returns the current level.

SEE ALSO

rtapi_print_msg(3rtapi)

NAME

rtapi_shmem – Functions for managing shared memory blocks

SYNTAX

```
int rtapi_shmem_new(int key, int module_id, unsigned long int size)
```

```
int rtapi_shmem_delete(int shmem_id, int module_id)
```

```
int rtapi_shmem_getptr(int shmem_id, void ** ptr)
```

ARGUMENTS

key Identifies the memory block. Key must be nonzero. All modules wishing to use the same memory must use the same key.

module_id
Module identifier returned by a prior call to **rtapi_init**.

size The desired size of the shared memory block, in bytes

ptr The pointer to the shared memory block. Note that the block may be mapped at a different address for different modules.

DESCRIPTION

rtapi_shmem_new allocates a block of shared memory. *key* identifies the memory block, and must be non-zero. All modules wishing to access the same memory must use the same key. *module_id* is the ID of the module that is making the call (see **rtapi_init**). The block will be at least *size* bytes, and may be rounded up. Allocating many small blocks may be very wasteful. When a particular block is allocated for the first time, the first 4 bytes are zeroed. Subsequent allocations of the same block by other modules or processes will not touch the contents of the block. Applications can use those bytes to see if they need to initialize the block, or if another module already did so. On success, it returns a positive integer ID, which is used for all subsequent calls dealing with the block. On failure it returns a negative error code.

rtapi_shmem_delete frees the shared memory block associated with *shmem_id*. *module_id* is the ID of the calling module. Returns a status code.

rtapi_shmem_getptr sets **ptr* to point to shared memory block associated with *shmem_id*.

REALTIME CONSIDERATIONS

rtapi_shmem_getptr may be called from user code, init/cleanup code, or realtime tasks.

rtapi_shmem_new and **rtapi_shmem_dete** may not be called from realtime tasks.

RETURN VALUE

NAME

rtapi_snprintf, rtapi_vsnprintf – Perform snprintf-like string formatting

SYNTAX

int rtapi_snprintf(char **buf*, unsigned long int *size*, const char **fmt*, ...)

int rtapi_vsnprintf(char **buf*, unsigned long int *size*, const char **fmt*, va_list *apfB*)

ARGUMENTS

As for *snprintf(3)* or *vsnprintf(3)*.

DESCRIPTION

These functions work like the standard C printf functions, except that a reduced set of formatting operations are supported.

REALTIME CONSIDERATIONS

May be called from user, init/cleanup, and realtime code.

RETURN VALUE

The number of characters written to *buf*.

SEE ALSO

printf(3)

NAME

rtapi_task_new – create a realtime task

SYNTAX

```
int rtapi_task_new(void (*taskcode)(void*), void *arg, int prio, unsigned long stacksize, int  
uses_fp)
```

```
int rtapi_task_delete(int task_id)
```

ARGUMENTS

taskcode

A pointer to the function to be called when the task is started

arg

An argument to be passed to the *taskcode* function when the task is started

prio

A task priority value returned by **rtapi_prio_xxxx**

uses_fp

A flag that tells the OS whether the task uses floating point or not.

task_id

A task ID returned by a previous call to **rtapi_task_new**

DESCRIPTION

rtapi_task_new creates but does not start a realtime task. The task is created in the "paused" state. To start it, call either **rtapi_task_start** for periodic tasks, or **rtapi_task_resume** for free-running tasks.

REALTIME CONSIDERATIONS

Call only from within init/cleanup code, not from realtime tasks.

RETURN VALUE

On success, returns a positive integer task ID. This ID is used for all subsequent calls that need to act on the task. On failure, returns an RTAPI status code.

SEE ALSO

rtapi_prio(3rtapi), **rtapi_task_start(3rtapi)**, **rtapi_task_wait(3rtapi)**, **rtapi_task_resume(3rtapi)**

NAME

rtapi_task_pause, rtapi_task_resume – pause and resume real-time tasks

SYNTAX

```
void rtapi_task_pause(int task_id)
```

```
void rtapi_task_resume(int task_id)
```

ARGUMENTS

task_id An RTAPI task identifier returned by an earlier call to **rtapi_task_new**.

DESCRIPTION

rtapi_task_resume starts a task in free-running mode. The task must be in the "paused" state.

A free running task runs continuously until either:

- 1) It is preempted by a higher priority task. It will resume as soon as the higher priority task releases the CPU.
- 2) It calls a blocking function, like **rtapi_sem_take**. It will resume when the function unblocks.
- 3) It is returned to the "paused" state by **rtapi_task_pause**. May be called from init/cleanup code, and from within realtime tasks.

rtapi_task_pause causes a task to stop execution and change to the "paused" state. The task can be free-running or periodic. Note that **rtapi_task_pause** may be called from any task, or from init or cleanup code, not just from the task that is to be paused. The task will resume execution when either **rtapi_task_resume** or **rtapi_task_start** (depending on whether this is a free-running or periodic task) is called.

REALTIME CONSIDERATIONS

May be called from init/cleanup code, and from within realtime tasks.

RETURN VALUE

An RTAPI status code.

SEE ALSO

rtapi_task_new(3rtapi), **rtapi_task_start(3rtapi)**

NAME

rtapi_task_start – start a realtime task in periodic mode

SYNTAX

int rtapi_task_start(int *task_id*, unsigned long *period_nsec*)

ARGUMENTS

task_id A task ID returned by a previous call to **rtapi_task_new**

period_nsec

The clock period in nanoseconds between iterations of a periodic task

DESCRIPTION

rtapi_task_start starts a task in periodic mode. The task must be in the *paused* state.

REALTIME CONSIDERATIONS

Call only from within init/cleanup code, not from realtime tasks.

RETURN VALUE

Returns an RTAPI status code.

SEE ALSO

rtapi_task_new(3rtapi), **rtapi_task_pause(3rtapi)**, **rtapi_task_resume(3rtapi)**

NAME

rtapi_task_wait – suspend execution of this periodic task

SYNTAX

void rtapi_task_wait()

DESCRIPTION

rtapi_task_wait suspends execution of the current task until the next period. The task must be periodic. If not, the result is undefined.

REALTIME CONSIDERATIONS

Call only from within a periodic realtime task

RETURN VALUE

None

SEE ALSO

rtapi_task_start(3rtapi), **rtapi_task_pause(3rtapi)**

NAME

undocumented – undocumented functions in RTAPI

SEE ALSO

The header file *rtapi.h*. Most rtapi functions have documentation in that file.

NAME

abs – Compute the absolute value and sign of the input signal

SYNOPSIS

loadrt abs [count=*N*]

FUNCTIONS

abs.*N* (uses floating-point)

PINS

abs.*N.in* float in
Analog input value

abs.*N.out* float out
Analog output value, always positive

abs.*N.sign* bit out
Sign of input, false for positive, true for negative

LICENSE

GPL

NAME

and2 – Two-input AND gate

SYNOPSIS

loadrt and2 [count=*N*]

FUNCTIONS

and2.*N*

PINS

and2.*N.in0* bit in

and2.*N.in1* bit in

and2.*N.out* bit out

LICENSE

GPL

NAME

`at_pid` – proportional/integral/derivative controller with auto tuning

SYNOPSIS

`loadrt at_pid num_chan=num [debug=dbg]`

DESCRIPTION

at_pid is a classic Proportional/Integral/Derivative controller, used to control position or speed feedback loops for servo motors and other closed-loop applications.

at_pid supports a maximum of sixteen controllers. The number that are actually loaded is set by the **num_chan** argument when the module is loaded. If **numchan** is not specified, the default value is three. If **debug** is set to 1 (the default is 0), some additional HAL parameters will be exported, which might be useful for tuning, but are otherwise unnecessary.

at_pid has a built in auto tune mode. It works by setting up a limit cycle to characterize the process. From this, **Pgain/Igain/Dgain** or **Pgain/Igain/FF1** can be determined using Ziegler-Nichols. When using **FF1**, scaling must be set so that **output** is in user units per second.

During auto tuning, the **command** input should not change. The limit cycle is setup around the commanded position. No initial tuning values are required to start auto tuning. Only **tune-cycles**, **tune-effort** and **tune-mode** need be set before starting auto tuning. When auto tuning completes, the tuning parameters will be set. If running from EMC, the **FERROR** setting for the axis being tuned may need to be loosened up as it must be larger than the limit cycle amplitude in order to avoid a following error.

To perform auto tuning, take the following steps. Move the axis to be tuned, to somewhere near the center of it's travel. Set **tune-cycles** (the default value should be fine in most cases) and **tune-mode**. Set **tune-effort** to a small value. Set **enable** to true. Set **tune-mode** to true. Set **tune-start** to true. If no oscillation occurs, or the oscillation is too small, slowly increase **tune-effort**. Auto tuning can be aborted at any time by setting **enable** or **tune-mode** to false.

FUNCTIONS

pid.N.do-pid-calcs (uses floating-point)

Does the PID calculations for control loop *N*.

PINS

pid.N.command float in

The desired (commanded) value for the control loop.

pid.N.feedback float in

The actual (feedback) value, from some sensor such as an encoder.

pid.N.error float out

The difference between command and feedback.

pid.N.output float out

The output of the PID loop, which goes to some actuator such as a motor.

pid.N.enable bit in

When true, enables the PID calculations. When false, **output** is zero, and all internal integrators, etc, are reset.

pid.N.tune-mode bit in

When true, enables auto tune mode. When false, normal PID calculations are performed.

pid.N.tune-start bit io

When set to true, starts auto tuning. Cleared when the auto tuning completes.

PARAMETERS

pid.N.Pgain float rw

Proportional gain. Results in a contribution to the output that is the error multiplied by **Pgain**.

pid.N.Igain float rw

Integral gain. Results in a contribution to the output that is the integral of the error multiplied by **Igain**. For example an error of 0.02 that lasted 10 seconds would result in an integrated error (**errorI**) of 0.2, and if **Igain** is 20, the integral term would add 4.0 to the output.

pid.N.Dgain float rw

Derivative gain. Results in a contribution to the output that is the rate of change (derivative) of the error multiplied by **Dgain**. For example an error that changed from 0.02 to 0.03 over 0.2 seconds would result in an error derivative (**errorD**) of 0.05, and if **Dgain** is 5, the derivative term would add 0.25 to the output.

pid.N.bias float rw

bias is a constant amount that is added to the output. In most cases it should be left at zero. However, it can sometimes be useful to compensate for offsets in servo amplifiers, or to balance the weight of an object that moves vertically. **bias** is turned off when the PID loop is disabled, just like all other components of the output. If a non-zero output is needed even when the PID loop is disabled, it should be added with an external HAL sum2 block.

pid.N.FF0 float rw

Zero order feed-forward term. Produces a contribution to the output that is **FF0** multiplied by the commanded value. For position loops, it should usually be left at zero. For velocity loops, **FF0** can compensate for friction or motor counter-EMF and may permit better tuning if used properly.

pid.N.FF1 float rw

First order feed-forward term. Produces a contribution to the output that **FF1** multiplied by the derivative of the commanded value. For position loops, the contribution is proportional to speed, and can be used to compensate for friction or motor CEMF. For velocity loops, it is proportional to acceleration and can compensate for inertia. In both cases, it can result in better tuning if used properly.

pid.N.FF2 float rw

Second order feed-forward term. Produces a contribution to the output that is **FF2** multiplied by the second derivative of the commanded value. For position loops, the contribution is proportional to acceleration, and can be used to compensate for inertia. For velocity loops, it should usually be left at zero.

pid.N.deadband float rw

Defines a range of "acceptable" error. If the absolute value of **error** is less than **deadband**, it will be treated as if the error is zero. When using feedback devices such as encoders that are inherently quantized, the deadband should be set slightly more than one-half count, to prevent the control loop from hunting back and forth if the command is between two adjacent encoder values. When the absolute value of the error is greater than the deadband, the deadband value is subtracted from the error before performing the loop calculations, to prevent a step in the transfer function at the edge of the deadband. (See **BUGS**.)

pid.N.maxoutput float rw

Output limit. The absolute value of the output will not be permitted to exceed **maxoutput**, unless **maxoutput** is zero. When the output is limited, the error integrator will hold instead of integrating, to prevent windup and overshoot.

pid.N.maxerror float rw

Limit on the internal error variable used for P, I, and D. Can be used to prevent high **Pgain** values from generating large outputs under conditions when the error is large (for example, when the command makes a step change). Not normally needed, but can be useful when tuning non-linear systems.

pid.N.maxerrorD float rw

Limit on the error derivative. The rate of change of error used by the **Dgain** term will be limited to this value, unless the value is zero. Can be used to limit the effect of **Dgain** and prevent large output spikes due to steps on the command and/or feedback. Not normally needed.

pid.N.maxerrorI float rw

Limit on error integrator. The error integrator used by the **Igain** term will be limited to this value, unless it is zero. Can be used to prevent integrator windup and the resulting overshoot during/after sustained errors. Not normally needed.

pid.N.maxcmdD float rw

Limit on command derivative. The command derivative used by **FF1** will be limited to this value, unless the value is zero. Can be used to prevent **FF1** from producing large output spikes if there is a step change on the command. Not normally needed.

pid.N.maxcmdDD float rw

Limit on command second derivative. The command second derivative used by **FF2** will be limited to this value, unless the value is zero. Can be used to prevent **FF2** from producing large output spikes if there is a step change on the command. Not normally needed.

pid.N.tune-type u32 rw

When set to 0, **Pgain/Igain/Dgain** are calculated. When set to 1, **Pgain/Igain/FF1** are calculated.

pid.N.tune-cycles u32 rw

Determines the number of cycles to run to characterize the process. **tune-cycles** actually sets the number of half cycles. More cycles results in a more accurate characterization as the average of all cycles is used.

pid.N.tune-effort float rw

Determines the effort used in setting up the limit cycle in the process. **tune-effort** should be set to a positive value less than **maxoutput**. Start with something small and work up to a value that results in a good portion of the maximum motor current being used. The smaller the value, the smaller the amplitude of the limit cycle.

pid.N.errorI float ro (only if debug=1)

Integral of error. This is the value that is multiplied by **Igain** to produce the Integral term of the output.

pid.N.errorD float ro (only if debug=1)

Derivative of error. This is the value that is multiplied by **Dgain** to produce the Derivative term of the output.

pid.N.commandD float ro (only if debug=1)

Derivative of command. This is the value that is multiplied by **FF1** to produce the first order feed-forward term of the output.

pid.N.commandDD float ro (only if debug=1)

Second derivative of command. This is the value that is multiplied by **FF2** to produce the second order feed-forward term of the output.

pid.N.ultimate-gain float ro (only if debug=1)

Determined from process characterization. **ultimate-gain** is the ratio of **tune-effort** to the limit cycle amplitude multiplied by 4.0 divided by Pi. **pid.N.ultimate-period** float ro (only if debug=1)

Determined from process characterization. **ultimate-period** is the period of the limit cycle.

BUGS

Some people would argue that deadband should be implemented such that error is treated as zero if it is within the deadband, and be unmodified if it is outside the deadband. This was not done because it would cause a step in the transfer function equal to the size of the deadband. People who prefer that behavior are welcome to add a parameter that will change the behavior, or to write their own version of **at_pid**. However, the default behavior should not be changed.

NAME

biquad – Biquad IIR filter

SYNOPSIS

loadrt biquad [count=N]

DESCRIPTION

Biquad IIR filter. Implements the following transfer function: $H(z) = (n0 + n1z^{-1} + n2z^{-2}) / (1 + d1z^{-1} + d2z^{-2})$

FUNCTIONS

biquad.N (uses floating-point)

PINS

biquad.N.in float in
Filter input.

biquad.N.out float out
Filter output.

biquad.N.enable bit in (default: 0)
Filter enable. When false, the in is passed to out without any filtering. A transition from false to true causes filter coefficients to be calculated according to parameters

biquad.N.valid bit out (default: 0)
When false, indicates an error occurred when calculating filter coefficients.

PARAMETERS

biquad.N.type u32 rw (default: 0)
Filter type determines the type of filter coefficients calculated. When 0, coefficients must be loaded directly. When 1, a low pass filter is created. When 2, a notch filter is created.

biquad.N.f0 float rw (default: 250.0)
The corner frequency of the filter.

biquad.N.Q float rw (default: 0.7071)
The Q of the filter.

biquad.N.d1 float rw (default: 0.0)
1st-delayed denominator coef

biquad.N.d2 float rw (default: 0.0)
2nd-delayed denominator coef

biquad.N.n0 float rw (default: 1.0)
non-delayed numerator coef

biquad.N.n1 float rw (default: 0.0)
1st-delayed numerator coef

biquad.N.n2 float rw (default: 0.0)
2nd-delayed numerator coef

biquad.N.s1 float rw (default: 0.0)

biquad.N.s2 float rw (default: 0.0)

LICENSE

GPL

NAME

blend – Perform linear interpolation between two values

SYNOPSIS

loadrt blend [count=*N*]

FUNCTIONS

blend.*N* (uses floating-point)

PINS

blend.*N*.in1 float in

First input. If select is equal to 0.0, the output is equal to in1

blend.*N*.in2 float in

Second input. If select is equal to 1.0, the output is equal to in2

blend.*N*.select float in

Select input. For values between 0.0 and 1.0, the output changes linearly from in1 to in2

blend.*N*.out float out

Output value.

PARAMETERS

blend.*N*.open bit rw

If true, select values outside the range 0.0 to 1.0 give values outside the range in1 to in2. If false, outputs are clamped to the the range in1 to in2

LICENSE

GPL

NAME

blocks – Old style HAL blocks (deprecated)

SYNOPSIS

loadrt blocks [*blockname=N*]

DESCRIPTION

Most of the items available in **blocks** are the same as in the individual components, named below. **blocks** is deprecated and should not be used in new HAL configurations. **blocks** may be removed from emc2 as early as version 2.2.0.

SEE ALSO

constant(9), **wcomp(9)**, **comp(9)**, **sum2(9)**, **mult2(9)**, **hypot(9)**, **mux2(9)**, **mux4(9)**, **integ(9)**, **ddt(9)**, **limit1(9)**, **limit2(9)**, **limit3(9)**, **estop_latch(9)** (called "estop" in blocks), **not(9)**, **and2(9)**, **or2(9)**, **scale(9)**, **lowpass(9)**, **match8(9)**, **minmax(9)**

NAME

charge_pump – Create a square-wave for the 'charge pump' input of some controller boards

SYNOPSIS

loadrt charge_pump

FUNCTIONS

charge-pump

Toggle the output bit (if enabled)

PINS

charge-pump.out bit out

Square wave if 'enable' is TRUE or unconnected, low if 'enable' is FALSE

charge-pump.enable bit in (default: *TRUE*)

If FALSE, forces 'out' to be low

LICENSE

GPL

NAME

clarke2 – Two input version of Clarke transform

SYNOPSIS

loadrt clarke2 [count=*N*]

DESCRIPTION

The Clarke transform can be used to translate a vector quantity from a three phase system (three components 120 degrees apart) to a two phase Cartesian system.

clarke2 implements a special case of the Clarke transform, which only needs two of the three input phases. In a three wire three phase system, the sum of the three phase currents or voltages must always be zero. As a result only two of the three are needed to completely define the current or voltage. **clarke2** assumes that the sum is zero, so it only uses phases A and B of the input. Since the H (homopolar) output will always be zero in this case, it is not generated.

FUNCTIONS

clarke2.*N* (uses floating-point)

PINS

clarke2.*N.a* float in

clarke2.*N.b* float in

first two phases of three phase input

clarke2.*N.x* float out

clarke2.*N.y* float out

cartesian components of output

SEE ALSO

clarke3 for the general case, **clarkeinv** for the inverse transform.

LICENSE

GPL

NAME

clarke3 – Clarke (3 phase to cartesian) transform

SYNOPSIS

loadrt clarke3 [count=*N*]

DESCRIPTION

The Clarke transform can be used to translate a vector quantity from a three phase system (three components 120 degrees apart) to a two phase Cartesian system (plus a homopolar component if the three phases don't sum to zero).

clarke3 implements the general case of the transform, using all three phases. If the three phases are known to sum to zero, see **clarke2** for a simpler version.

FUNCTIONS

clarke3.N (uses floating-point)

PINS

clarke3.N.a float in

clarke3.N.b float in

clarke3.N.c float in

three phase input vector

clarke3.N.x float out

clarke3.N.y float out

cartesian components of output

clarke3.N.h float out

homopolar component of output

SEE ALSO

clarke2 for the 'a+b+c=0' case, **clarkeinv** for the inverse transform.

LICENSE

GPL

NAME

clarkeinv – Inverse Clarke transform

SYNOPSIS

loadrt clarkeinv [count=*N*]

DESCRIPTION

The inverse Clarke transform can be used to translate a vector quantity from Cartesian coordinate system to a three phase system (three components 120 degrees apart).

FUNCTIONS

clarkeinv.*N* (uses floating-point)

PINS

clarkeinv.*N.x* float in

clarkeinv.*N.y* float in

cartesian components of input

clarkeinv.*N.h* float in

homopolar component of input (usually zero)

clarkeinv.*N.a* float out

clarkeinv.*N.b* float out

clarkeinv.*N.c* float out

three phase output vector

SEE ALSO

clarke2 and **clarke3** for the forward transform.

LICENSE

GPL

NAME

classicladder – realtime software plc based on ladder logic

SYNOPSIS

loadrt classicladder_rt [**numRungs**=*N*] [**numBits**=*N*] [**numWords**=*N*] [**numTimers**=*N*] [**numMonostables**=*N*] [**numCounters**=*N*] [**numPhysInputs**=*N*] [**numPhysOutputs**=*N*] [**numArithmExpr**=*N*] [**numSections**=*N*] [**numSymbols**=*N*] [**numS32in**=*N*] [**numS32out**=*N*]

DESCRIPTION

These pins and parameters are created by the realtime **classicladder_rt** module. Each period, classicladder reads the inputs, evaluates the ladder logic defined in the GUI, and then writes the outputs.

PINS

classicladder.0.in-*N* IN bit

Connect a hal bit signal to this pin to use **B*NN*** in classicladder

classicladder.0.out-*N* OUT bit

Output from classicladder

classicladder.0.in-*N* IN s32

Connect a hal s32 signal to this pin to use **W*NN*** in classicladder

classicladder.0.out-*N* OUT s32

Integer output from classicladder

PARAMETERS

classicladder.0.refresh.time RO s32

not sure what this does anymore

classicladder.0.refresh.tmax RW s32

ditto

classicladder.0.ladder-state RO s32

FUNCTIONS

classicladder.0.refresh FP

The rung update rate. Add this to the servo thread.

BUGS

The classicladder_rt module does not unload correctly.

SEE ALSO

until we get some real docs put together:

<http://wiki.linuxcnc.org/cgi-bin/emcinfo.pl?ClassicLadder>

NAME

comp – Two input comparator with hysteresis

SYNOPSIS

loadrt comp [count=*N*]

FUNCTIONS

comp.*N* (uses floating-point)

Update the comparator

PINS

comp.*N*.in0 float in

Inverting input to the comparator

comp.*N*.in1 float in

Non-inverting input to the comparator

comp.*N*.out bit out

Output of the comparator.

comp.*N*.equal bit out

Equal within hysteresis.

PARAMETERS

comp.*N*.hyst float rw (default: *0.0*)

Hysteresis of the comparator (default 0.0)

With zero hysteresis, the output is true when $in1 > in0$. With nonzero hysteresis, the output switches on and off at two different values, separated by distance *hyst* around the point where $in1 = in0$. Keep in mind that floating point calculations are never absolute and it is wise to always set *hyst* if you intend to use *equal*

LICENSE

GPL

NAME

constant – Use a parameter to set the value of a pin

SYNOPSIS

loadrt constant [count=*N*]

FUNCTIONS

constant.*N* (uses floating-point)

PINS

constant.*N*.out float out

PARAMETERS

constant.*N*.value float rw

LICENSE

GPL

NAME

conv_bit_s32 – Convert a value from bit to s32

SYNOPSIS

loadrt conv_bit_s32 [count=*N*]

FUNCTIONS

conv-bit-s32.*N*

Update 'out' based on 'in'

PINS

conv-bit-s32.*N.in* bit in

conv-bit-s32.*N.out* s32 out

LICENSE

GPL

NAME

conv_bit_u32 – Convert a value from bit to u32

SYNOPSIS

loadrt conv_bit_u32 [count=*N*]

FUNCTIONS

conv-bit-u32.*N*

Update 'out' based on 'in'

PINS

conv-bit-u32.*N.in* bit in

conv-bit-u32.*N.out* u32 out

LICENSE

GPL

NAME

conv_float_s32 – Convert a value from float to s32

SYNOPSIS

loadrt conv_float_s32 [count=*N*]

FUNCTIONS

conv-float-s32.*N* (uses floating-point)

Update 'out' based on 'in'

PINS

conv-float-s32.*N*.in float in

conv-float-s32.*N*.out s32 out

conv-float-s32.*N*.out-of-range bit out

TRUE when 'in' is not in the range of s32

PARAMETERS

conv-float-s32.*N*.clamp bit rw

If TRUE, then clamp to the range of s32. If FALSE, then allow the value to "wrap around".

LICENSE

GPL

NAME

conv_float_u32 – Convert a value from float to u32

SYNOPSIS

loadrt conv_float_u32 [count=*N*]

FUNCTIONS

conv-float-u32.*N* (uses floating-point)

Update 'out' based on 'in'

PINS

conv-float-u32.*N*.in float in

conv-float-u32.*N*.out u32 out

conv-float-u32.*N*.out-of-range bit out

TRUE when 'in' is not in the range of u32

PARAMETERS

conv-float-u32.*N*.clamp bit rw

If TRUE, then clamp to the range of u32. If FALSE, then allow the value to "wrap around".

LICENSE

GPL

NAME

conv_s32_bit – Convert a value from s32 to bit

SYNOPSIS

loadrt conv_s32_bit [count=*N*]

FUNCTIONS

conv-s32-bit.*N*

Update 'out' based on 'in'

PINS

conv-s32-bit.*N*.in s32 in

conv-s32-bit.*N*.out bit out

conv-s32-bit.*N*.out-of-range bit out

TRUE when 'in' is not in the range of bit

PARAMETERS

conv-s32-bit.*N*.clamp bit rw

If TRUE, then clamp to the range of bit. If FALSE, then allow the value to "wrap around".

LICENSE

GPL

NAME

conv_s32_float – Convert a value from s32 to float

SYNOPSIS

loadrt conv_s32_float [count=*N*]

FUNCTIONS

conv-s32-float.*N* (uses floating-point)

Update 'out' based on 'in'

PINS

conv-s32-float.*N.in* s32 in

conv-s32-float.*N.out* float out

LICENSE

GPL

NAME

conv_s32_u32 – Convert a value from s32 to u32

SYNOPSIS

loadrt conv_s32_u32 [count=*N*]

FUNCTIONS

conv-s32-u32.*N*

Update 'out' based on 'in'

PINS

conv-s32-u32.*N*.in s32 in

conv-s32-u32.*N*.out u32 out

conv-s32-u32.*N*.out-of-range bit out

TRUE when 'in' is not in the range of u32

PARAMETERS

conv-s32-u32.*N*.clamp bit rw

If TRUE, then clamp to the range of u32. If FALSE, then allow the value to "wrap around".

LICENSE

GPL

NAME

conv_u32_bit – Convert a value from u32 to bit

SYNOPSIS

loadrt conv_u32_bit [count=*N*]

FUNCTIONS

conv-u32-bit.*N*

Update 'out' based on 'in'

PINS

conv-u32-bit.*N*.in u32 in

conv-u32-bit.*N*.out bit out

conv-u32-bit.*N*.out-of-range bit out

TRUE when 'in' is not in the range of bit

PARAMETERS

conv-u32-bit.*N*.clamp bit rw

If TRUE, then clamp to the range of bit. If FALSE, then allow the value to "wrap around".

LICENSE

GPL

NAME

conv_u32_float – Convert a value from u32 to float

SYNOPSIS

loadrt conv_u32_float [count=*N*]

FUNCTIONS

conv-u32-float.*N* (uses floating-point)

Update 'out' based on 'in'

PINS

conv-u32-float.*N*.in u32 in

conv-u32-float.*N*.out float out

LICENSE

GPL

NAME

conv_u32_s32 – Convert a value from u32 to s32

SYNOPSIS

loadrt conv_u32_s32 [count=*N*]

FUNCTIONS

conv-u32-s32.*N*

Update 'out' based on 'in'

PINS

conv-u32-s32.*N.in* u32 in

conv-u32-s32.*N.out* s32 out

conv-u32-s32.*N.out-of-range* bit out

TRUE when 'in' is not in the range of s32

PARAMETERS

conv-u32-s32.*N.clamp* bit rw

If TRUE, then clamp to the range of s32. If FALSE, then allow the value to "wrap around".

LICENSE

GPL

NAME

counter – counts input pulses (**DEPRECATED**)

SYNOPSIS

loadrt counter [num_chan=N]

DESCRIPTION

counter is a deprecated HAL component and will be removed in a future release. Use the **encoder** component with encoder.X.counter-mode set to TRUE.

counter is a HAL component that provides software- based counting that is useful for spindle position sensing and maybe other things. Instead of using a real encoder that outputs quadrature, some lathes have a sensor that generates a simple pulse stream as the spindle turns and an index pulse once per revolution. This component simply counts up when a "count" pulse (phase-A) is received, and if reset is enabled, resets when the "index" (phase-Z) pulse is received.

This is of course only useful for a unidirectional spindle, as it is not possible to sense the direction of rotation.

counter conforms to the "canonical encoder" interface described in the HAL manual.

FUNCTIONS

counter.capture-position (uses floating-point)

Updates the counts, position and velocity outputs based on internal counters.

counter.update-counters

Samples the phase-A and phase-Z inputs and updates internal counters.

PINS

counter.N.phase-A bit in

The primary input signal. The internal counter is incremented on each rising edge.

counter.N.phase-Z bit in

The index input signal. When the **index-enable** pin is TRUE and a rising edge on **phase-Z** is seen, **index-enable** is set to FALSE and the internal counter is reset to zero.

counter.N.index-enable bit io

counter.N.reset bit io

counter.N.counts signed out

counter.N.position float out

counter.N.velocity float out

These pins function according to the canonical digital encoder interface.

PARAMETERS

counter.N.position-scale float rw

This parameter functions according to the canonical digital encoder interface.

counter.N.rawcounts signed ro

The internal counts value, updated from **update-counters** and reflected in the output pins at the next call to **capture-position**.

SEE ALSO

encoder(9). The HAL User Manual.

NAME

ddt – Compute the derivative of the input function

SYNOPSIS

loadrt ddt [count=*N*]

FUNCTIONS

ddt.*N* (uses floating-point)

PINS

ddt.*N.in* float in

ddt.*N.out* float out

LICENSE

GPL

NAME

deadzone

SYNOPSIS**loadrt deadzone [count=*N*]****FUNCTIONS****deadzone.*N*** (uses floating-point)Update **out** based on **in** and the parameters.**PINS****deadzone.*N.in*** float in**deadzone.*N.out*** float out**PARAMETERS****deadzone.*N.center*** float rw (default: *0.0*)

The center of the dead zone

deadzone.*N.threshold* float rw (default: *1.0*)The dead zone is **center** \pm (**threshold**/2)**LICENSE**

GPL

NAME

debounce – filter noisy digital inputs

SYNOPSIS

loadrt debounce [cfg=size[,size,...]]

Creates filter groups each with the given number of filters (*size*). Each filter group has the same sample rate and delay.

DESCRIPTION

The debounce filter works by incrementing a counter whenever the input is true, and decrementing the counter when it is false. If the counter decrements to zero, the output is set false and the counter ignores further decrements. If the counter increments up to a threshold, the output is set true and the counter ignores further increments. If the counter is between zero and the threshold, the output retains its previous state. The threshold determines the amount of filtering: a threshold of 1 does no filtering at all, and a threshold of N requires a signal to be present for N samples before the output changes state.

FUNCTIONS

debounce.G

Sample all the input pins in group G and update the output pins.

PINS

debounce.G.F.in bit in

The F'th input pin in group G.

debounce.G.F.out bit out

The F'th output pin in group G. Reflects the last "stable" input seen on the corresponding input pin.

PARAMETERS

debounce.G.delay signed rw

Sets the amount of filtering for all pins in group G.

NAME

edge – Edge detector

SYNOPSIS

loadrt edge [count=*N*]

FUNCTIONS

edge.*N* Produce output pulses from input edges

PINS

edge.*N*.in bit in

edge.*N*.out bit out

Goes high when the desired edge is seen on 'in'

edge.*N*.out-invert bit out

Goes low when the desired edge is seen on 'in'

PARAMETERS

edge.*N*.in-edge bit rw (default: *TRUE*)

Selects the desired edge: TRUE means falling, FALSE means rising

edge.*N*.out-width-ns s32 rw (default: *0*)

Time in nanoseconds of the output pulse

edge.*N*.time-left-ns s32 r

Time left in this output pulse

edge.*N*.last-in bit r

Previous input value

LICENSE

GPL

NAME

encoder – software counting of quadrature encoder signals

SYNOPSIS

loadrt encoder num_chan=num

DESCRIPTION

encoder is used to measure position by counting the pulses generated by a quadrature encoder. As a software-based implementation it is much less expensive than hardware, but has a limited maximum count rate. The limit is in the range of 10KHz to 50KHz, depending on the computer speed and other factors. If better performance is needed, a hardware encoder counter is a better choice. Some hardware-based systems can count at MHz rates.

encoder supports a maximum of eight channels. The number of channels actually loaded is set by the **num_chan** argument when the module is loaded. If **numchan** is not specified, the default value is three.

encoder has a one-phase, unidirectional mode called *counter*. In this mode, the **phase-B** input is ignored; the counts increase on each rising edge of **phase-A**. This mode may be useful for counting a unidirectional spindle with a single input line, though the noise-resistant characteristics of quadrature are lost.

FUNCTIONS

encoder.update-counters (no floating-point)

Does the actual counting, by sampling the encoder signals and decoding the quadrature waveforms. Must be called as frequently as possible, preferably twice as fast as the maximum desired count rate. Operates on all channels at once.

encoder.capture-position (uses floating point)

Captures the raw counts from **update-counters** and performs scaling and other necessary conversion, handles counter rollover, etc. Can (and should) be called less frequently than **update-counters**. Operates on all channels at once.

PINS

encoder.N.phase-A bit in

Quadrature input for encoder channel *N*.

encoder.N.phase-B bit in

Quadrature input.

encoder.N.phase-Z bit in

Index pulse input.

encoder.N.reset bit in

When true, **counts** and **position** are reset to zero immediately.

encoder.N.index-enable bit i/o

When true, **counts** and **position** are reset to zero on the next rising edge of **Phase-Z**. At the same time, **index-enable** is reset to zero to indicate that the rising edge has occurred.

encoder.N.counts s32 out

Position in encoder counts.

encoder.N.position float out

Position in scaled units (see **position-scale**)

encoder.N.velocity float out

Velocity in scaled units per second. **encoder** uses an algorithm that greatly reduces quantization noise as compared to simply differentiating the **position** output.

PARAMETERS

encoder.N.position-scale float rw

Scale factor, in counts per length unit. For example, if **position-scale** is 500, then 1000 counts of the encoder will be reported as a position of 2.0 units.

encoder.N.counter-mode bit rw

Enables counter mode. When true, the counter counts each rising edge of the phase-A input, ignoring the value on phase-B. This is useful for counting the output of a single channel (non-quadrature) sensor. When false (the default), it counts in quadrature mode.

encoder.N.x4-mode bit rw

Enables times-4 mode. When true (the default), the counter counts each edge of the quadrature waveform (four counts per full cycle). When false, it only counts once per full cycle. In **counter-mode**, this parameter is ignored.

encoder.N.rawcounts s32 ro

The raw count, as determined by **update-counters**. This value is updated more frequently than **counts** and **position**. It is also unaffected by **reset** or the index pulse.

SEE ALSO

counter(9)

NAME

encoder_ratio – an electronic gear to synchronize two axes

SYNOPSIS

loadrt encoder_ratio [num_chan=*N*]

DESCRIPTION

encoder_ratio can be used to synchronize two axes (like an "electronic gear"). It counts encoder pulses from both axes in software, and produces an error value that can be used with a PID loop to make the slave encoder track the master encoder with a specific ratio.

This module supports up to eight axis pairs. The number of pairs is set by the module parameter **num_chan**.

FUNCTIONS**encoder_ratio.sample**

Read all input pins. Must be called at twice the maximum desired count rate.

encoder_ratio.update (uses floating-point)

Updates all output pins. May be called from a slower thread.

PINS

encoder_ratio.N.master-A bit in

encoder_ratio.N.master-B bit in

encoder_ratio.N.slave-A bit in

encoder_ratio.N.slave-B bit in

The encoder channels of the master and slave axes

encoder_ratio.N.enable bit in

When the enable pin is FALSE, the error pin simply reports the slave axis position, in revolutions. As such, it would normally be connected to the feedback pin of a PID block for closed loop control of the slave axis. Normally the command input of the PID block is left unconnected (zero), so the slave axis simply sits still. However when the enable input goes TRUE, the error pin becomes the slave position minus the scaled master position. The scale factor is the ratio of master teeth to slave teeth. As the master moves, error becomes non-zero, and the PID loop will drive the slave axis to track the master.

encoder_ratio.N.error float out

The error in the position of the slave (in revolutions)

PARAMETERS

encoder_ratio.N.master-ppr unsigned rw

encoder_ratio.N.slave-ppr unsigned rw

The number of pulses per revolution of the master and slave axes

encoder_ratio.N.master-teeth unsigned rw

encoder_ratio.N.slave-teeth unsigned rw

The number of "teeth" on the master and slave gears.

SEE ALSO

encoder(9)

NAME

estop_latch – ESTOP latch which sets ok-out true and fault-out false only if ok-in is true, fault-in is false, and a rising edge is seen on reset. While ok-out is true, watchdog toggles, and can be used for chargepumps or similar needs.

SYNOPSIS

loadrt estop_latch [count=*N*]

FUNCTIONS

estop-latch.*N*

PINS

estop-latch.*N*.ok-in bit in

estop-latch.*N*.fault-in bit in

estop-latch.*N*.reset bit in

estop-latch.*N*.ok-out bit out

estop-latch.*N*.fault-out bit out

estop-latch.*N*.watchdog bit out

LICENSE

GPL

NAME

flipflop – D type flip-flop

SYNOPSIS

loadrt flipflop [count=*N*]

FUNCTIONS

flipflop.*N*

PINS

flipflop.*N*.data bit in
data input

flipflop.*N*.clk bit in
clock, rising edge writes data to out

flipflop.*N*.set bit in
when true, force out true

flipflop.*N*.reset bit in
when true, force out false; overrides set

flipflop.*N*.out bit io
output

LICENSE

GPL

NAME

freqgen – software step pulse generation

OBSELETE - see **stepgen**'s 'ctrl_type=v' option.

SYNOPSIS

loadrt freqgen step_type=type0[,type1...]

DESCRIPTION

freqgen is used to control stepper motors. The maximum step rate depends on the CPU and other factors, and is usually in the range of 10KHz to 50KHz. If higher rates are needed, a hardware step generator is a better choice.

freqgen runs the motor at a commanded velocity, subject to acceleration and velocity limits. It does not directly control position.

freqgen can control a maximum of eight motors. The number of motors/channels actually loaded depends on the number of *type* values given. The value of each *type* determines the outputs for that channel. **freqgen** supports 15 possible step types.

By far the most common step type is '0', standard step and direction. Others include up/down, quadrature, and a wide variety of three, four, and five phase patterns that can be used to directly control some types of motor windings. (When used with appropriate buffers of course.)

Some of the stepping types are described below, but for more details (including timing diagrams) see the **stepgen** section of the HAL reference manual.

type 0: step/dir

Two pins, one for step and one for direction. **make-pulses** must run at least twice for each step (once to set the step pin true, once to clear it). This limits the maximum step rate to half (or less) of the rate that can be reached by types 2-14. The parameters **steplen** and **stepspace** can further lower the maximum step rate. Parameters **dirsetup** and **dirhold** also apply to this step type.

type 1: up/down

Two pins, one for 'step up' and one for 'step down'. Like type 0, **make-pulses** must run twice per step, which limits the maximum speed.

type 2: quadrature

Two pins, phase-A and phase-B. For forward motion, A leads B. Can advance by one step every time **make-pulses** runs.

type 3: three phase, full step

Three pins, phase-A, phase-B, and phase-C. Three steps per full cycle, then repeats. Only one phase is high at a time - for forward motion the pattern is A, then B, then C, then A again.

type 4: three phase, half step

Three pins, phases A through C. Six steps per full cycle. First A is high alone, then A and B together, then B alone, then B and C together, etc.

types 5 through 8: four phase, full step

Four pins, phases A through D. Four steps per full cycle. Types 5 and 6 are suitable for use with unipolar steppers, where power is applied to the center tap of each winding, and four open-collector transistors drive the ends. Types 7 and 8 are suitable for bipolar steppers, driven by two H-bridges.

types 9 and 10: four phase, half step

Four pins, phases A through D. Eight steps per full cycle. Type 9 is suitable for unipolar drive, and type 10 for bipolar drive.

types 11 and 12: five phase, full step

Five pins, phases A through E. Five steps per full cycle. See HAL reference manual for the patterns.

types 13 and 14: five phase, half step

Five pins, phases A through E. Ten steps per full cycle. See HAL reference manual for the patterns.

FUNCTIONS

freqgen.make-pulses (no floating-point)

Generates the step pulses, using information computed by **update-freq**. Must be called as frequently as possible, to maximize the attainable step rate and minimize jitter. Operates on all channels at once.

freqgen.capture-position (uses floating point)

Captures position feedback value from the high speed code and makes it available on a pin for use elsewhere in the system. Operates on all channels at once.

freqgen.update-freq (uses floating point)

Accepts a velocity command and converts it into a form usable by **make-pulses** for step generation. Operates on all channels at once.

PINS

freqgen.N.counts s32 out

The current position, in counts, for channel *N*. Updated by **capture-position**.

freqgen.N.position-fb float out

The current position, in length units (see parameter **position-scale**). Updated by **capture-position**.

freqgen.N.velocity float in (**freqgen** only)

Commanded velocity, in length units per second (see parameter **velocity-scale**).

freqgen.N.step bit out (step type 0 only)

Step pulse output.

freqgen.N.dir bit out (step type 0 only)

Direction output: low for forward, high for reverse.

freqgen.N.up bit out (step type 1 only)

Count up output, pulses for forward steps.

freqgen.N.down bit out (step type 1 only)

Count down output, pulses for reverse steps.

freqgen.N.phase-A thru **phase-E** bit out (step types 2-14 only)

Output bits. **phase-A** and **phase-B** are present for step types 2-14, **phase-C** for types 3-14, **phase-D** for types 5-14, and **phase-E** for types 11-14. Behavior depends on selected stepping type.

PARAMETERS

freqgen.N.frequency float ro

The current step rate, in steps per second, for channel *N*.

freqgen.N.maxaccel float rw

The acceleration/deceleration limit, in steps per second squared.

freqgen.N.maxfreq float rw (**freqgen** only)

The maximum allowable velocity, in steps per second. If the requested maximum velocity cannot be reached with the current **make-pulses** thread period, it will be reset to the highest attainable value.

freqgen.N.position-scale float rw

The scaling for position feedback, in steps per length unit.

freqgen.N.velocity-scale float rw

The scaling for the velocity command, in steps per length unit.

freqgen.N.rawcounts s32 ro

The position in counts, as updated by **make-pulses**. (Note: this is updated more frequently than the **counts** pin.)

freqgen.N.steplen u32 rw (step type 0 only)

The length of the step pulses, in **make-pulses** periods. Measured from rising edge to falling edge.

freqgen.N.stepspace u32 rw (step type 0 only)

The minimum space between step pulses, in **make-pulses** periods. Measured from falling edge to rising edge. The actual time depends on the step rate and can be much longer.

freqgen.N.dirsetup u32 rw (step type 0 only)

The minimum setup time from direction to step, in **make-pulses** periods. Measured from change of direction to rising edge of step.

freqgen.N.dirhold u32 rw (step type 0 only)

The minimum hold time of direction after step, in **make-pulses** periods. Measured from falling edge of step to change of direction.

BUGS

freqgen should have an **enable** pin.

freqgen's command pin should be called **velocity-cmd**, not **velocity**, for clarity and consistency with **stepgen**.

freqgen should use **maxvel**, not **maxfreq**. (In other words, the velocity limit should be scaled in length units per second, not steps per second. The scale parameter can be set to 1.0 if it is desired to work in steps instead of length units.)

freqgen's maxaccel parameter should be in length units per second squared, not steps per second squared, for consistency with **stepgen**.

freqgen should use **position-scale** for scaling both command and feedback, **velocity-scale** is redundant and should be eliminated.

Step type 1 (up/down) should respect the **steplen** and **stepspace** limits.

Timing parameters **steplen**, **stepspace**, **dirsetup**, and **dirhold** should be in nano-seconds, not **make-pulses** periods. That would allow the period to be changed without requiring the parameters to be recalculated.

All of these bugs have been fixed in **stepgen**. Only **stepgen** will continue to be maintained, since **freqgen** contains large amounts of code that duplicates code in **stepgen**. Since **stepgen** can provide the same functionality, there is no reason to maintain the duplicate code. **freqgen** may be eliminated at any time, and almost certainly **will** be eliminated for the version 2.2 release of EMC.

SEE ALSO

stepgen(9)

NAME

hypot – Three-input hypotenuse (Euclidean distance) calculator

SYNOPSIS

loadrt hypot [count=*N*]

FUNCTIONS

hypot.*N* (uses floating-point)

PINS

hypot.*N.in0* float in

hypot.*N.in1* float in

hypot.*N.in2* float in

hypot.*N.out* float out

$\text{out} = \text{sqrt}(\text{in0}^2 + \text{in1}^2 + \text{in2}^2)$

LICENSE

GPL

NAME

integ – Integrator

SYNOPSIS

loadrt integ [**count**=*N*]

FUNCTIONS

integ.N (uses floating-point)

PINS

integ.N.in float in

integ.N.out float out

The discrete integral of 'in' since 'reset' was deasserted

integ.N.reset bit in

When asserted, set out to 0

LICENSE

GPL

NAME

kinematics definitions for emc2

SYNOPSIS

loadrt trivkins

loadrt rotatekins

loadrt tripodkins

loadrt genhexkins

DESCRIPTION

Rather than exporting HAL pins and functions, these components provide the forward and inverse kinematics definitions for emc2.

trivkins – Trivial Kinematics

There is a 1:1 correspondence between joints and axes. Most standard milling machines and lathes use the trivial kinematics module.

rotatekins – Rotated Kinematics

The X and Y axes are rotated 45 degrees compared to the joints 0 and 1.

tripodkins – Tripod Kinematics

The joints represent the distance of the controlled point from three predefined locations (the motors), giving three degrees of freedom in position (XYZ)

tripodkins.Bx

tripodkins.Cx

tripodkins.Cy

The location of the three motors is (0,0), (Bx,0), and (Cx,Cy)

genhexkins – Hexapod Kinematics

Gives six degrees of freedom in position and orientation (XYZABC). The location of the motors is defined at compile time.

SEE ALSO

The Kinematics section of the EMC2 Developer Manual

NAME

knob2float – Convert counts (probably from an encoder) to a float value

SYNOPSIS

loadrt knob2float [count=*N*]

FUNCTIONS

knob2float.*N* (uses floating-point)

PINS

knob2float.*N*.counts s32 in
Counts

knob2float.*N*.enable bit in
When TRUE, output is controlled by count, when FALSE, output is fixed

knob2float.*N*.scale float in
Amount of output change per count

knob2float.*N*.out float out
Output value

PARAMETERS

knob2float.*N*.max-out float rw (default: *1.0*)
Maximum output value, further increases in count will be ignored

knob2float.*N*.min-out float rw (default: *0.0*)
Minimum output value, further decreases in count will be ignored

LICENSE

GPL

NAME

limit1 – Limit the output signal to fall between min and max

SYNOPSIS

loadrt limit1 [count=*N*]

FUNCTIONS

limit1.*N* (uses floating-point)

PINS

limit1.*N.in* float in

limit1.*N.out* float out

PARAMETERS

limit1.*N.min* float rw (default: *-1e20*)

limit1.*N.max* float rw (default: *1e20*)

LICENSE

GPL

NAME

limit2 – Limit the output signal to fall between min and max and limit its slew rate to less than maxv per second. When the signal is a position, this means that position and velocity are limited.

SYNOPSIS

loadrt limit2 [count=*N*]

FUNCTIONS

limit2.*N* (uses floating-point)

PINS

limit2.*N*.in float in

limit2.*N*.out float out

PARAMETERS

limit2.*N*.min float rw (default: *-1e20*)

limit2.*N*.max float rw (default: *1e20*)

limit2.*N*.maxv float rw (default: *1e20*)

LICENSE

GPL

NAME

limit3 – Limit the output signal to fall between min and max, limit its slew rate to less than maxv per second, and limit its second derivative to less than maxa per second squared. When the signal is a position, this means that the position, velocity, and acceleration are limited.

SYNOPSIS

loadrt limit3 [count=*N*]

FUNCTIONS

limit3.*N* (uses floating-point)

PINS

limit3.*N*.in float in

limit3.*N*.out float out

PARAMETERS

limit3.*N*.min float rw (default: *-1e20*)

limit3.*N*.max float rw (default: *1e20*)

limit3.*N*.maxv float rw (default: *1e20*)

limit3.*N*.maxa float rw (default: *1e20*)

LICENSE

GPL

NAME

logic

SYNOPSIS

loadrt logic [count=*N*] [personality=*P,P,...*]

DESCRIPTION

Experimental general ‘logic function’ component. Can perform ‘and’, ‘or’ and ‘xor’ of up to 16 inputs. Determine the proper value for ‘personality’ by adding:

- The number of input pins, usually from 2 to 16
- 256 (0x100) if the ‘and’ output is desired
- 512 (0x200) if the ‘or’ output is desired
- 1024 (0x400) if the ‘xor’ (exclusive or) output is desired

FUNCTIONS

logic.*N*

PINS

logic.*N.in-MM* bit in (MM=00..personality & 0xff)

logic.*N.and* bit out [if personality & 0x100]

logic.*N.or* bit out [if personality & 0x200]

logic.*N.xor* bit out [if personality & 0x400]

LICENSE

GPL

NAME

lowpass – Low-pass filter

SYNOPSIS

loadrt lowpass [count=*N*]

FUNCTIONS

lowpass.*N* (uses floating-point)

PINS

lowpass.*N.in* float in

lowpass.*N.out* float out

out += (in - out) * gain

PARAMETERS

lowpass.*N.gain* float rw

NAME

lut5 – Arbitrary 5-input logic function based on a look-up table

SYNOPSIS

loadrt lut5 [count=*N*]

DESCRIPTION

lut5 constructs an arbitrary logic function with up to 5 inputs using a **look-up table**. The function is specified by the HAL pin **function**. The necessary value for **function** can be determined by writing the truth table, and computing the sum of the **weights** for which the output value should be TRUE.

Example Functions

A 5-input *and* function is TRUE only when all the inputs are true, so the correct value for **function** is **0x80000000**.

A 5-input *or* function is TRUE whenever any of the inputs are true, so the correct value for **function** is **0xfffffffffe**.

A 2-input *xor* function is TRUE whenever exactly one of the inputs is true, so the correct value for **function** is **0x6**. Only **in-0** and **in-1** should be connected to signals, because if any other bit is **TRUE** then the output will be **FALSE**.

Weights for each line of truth table					
Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Weight
0	0	0	0	0	0x1
0	0	0	0	1	0x2
0	0	0	1	0	0x4
0	0	0	1	1	0x8
0	0	1	0	0	0x10
0	0	1	0	1	0x20
0	0	1	1	0	0x40
0	0	1	1	1	0x80
0	1	0	0	0	0x100
0	1	0	0	1	0x200
0	1	0	1	0	0x400
0	1	0	1	1	0x800
0	1	1	0	0	0x1000
0	1	1	0	1	0x2000
0	1	1	1	0	0x4000
0	1	1	1	1	0x8000
1	0	0	0	0	0x10000
1	0	0	0	1	0x20000
1	0	0	1	0	0x40000
1	0	0	1	1	0x80000
1	0	1	0	0	0x100000
1	0	1	0	1	0x200000
1	0	1	1	0	0x400000
1	0	1	1	1	0x800000
1	1	0	0	0	0x1000000
1	1	0	0	1	0x2000000
1	1	0	1	0	0x4000000
1	1	0	1	1	0x8000000
1	1	1	0	0	0x10000000
1	1	1	0	1	0x20000000
1	1	1	1	0	0x40000000
1	1	1	1	1	0x80000000

FUNCTIONS**lut5.N****PINS****lut5.N.in-0** bit in**lut5.N.in-1** bit in**lut5.N.in-2** bit in**lut5.N.in-3** bit in**lut5.N.in-4** bit in**lut5.N.out** bit out**PARAMETERS****lut5.N.function** u32 rw**LICENSE**

GPL

NAME

maj3 – Compute the majority of 3 inputs

SYNOPSIS

loadrt maj3 [count=*N*]

FUNCTIONS

maj3.*N*

PINS

maj3.*N*.in1 bit in

maj3.*N*.in2 bit in

maj3.*N*.in3 bit in

maj3.*N*.out bit out

PARAMETERS

maj3.*N*.invert bit rw

LICENSE

GPL

NAME

match8 – 8-bit binary match detector

SYNOPSIS

loadrt match8 [count=*N*]

FUNCTIONS

match8.*N*

PINS

match8.*N*.in bit in (default: *TRUE*)

cascade input - if false, output is false regardless of other inputs

match8.*N*.a0 bit in

match8.*N*.a1 bit in

match8.*N*.a2 bit in

match8.*N*.a3 bit in

match8.*N*.a4 bit in

match8.*N*.a5 bit in

match8.*N*.a6 bit in

match8.*N*.a7 bit in

match8.*N*.b0 bit in

match8.*N*.b1 bit in

match8.*N*.b2 bit in

match8.*N*.b3 bit in

match8.*N*.b4 bit in

match8.*N*.b5 bit in

match8.*N*.b6 bit in

match8.*N*.b7 bit in

match8.*N*.out bit out

true only if in is true and a[m] matches b[m] for m = 0 thru 7

LICENSE

GPL

NAME

minmax – Track the minimum and maximum values of the input to the outputs

SYNOPSIS

loadrt minmax [count=*N*]

FUNCTIONS

minmax.*N* (uses floating-point)

PINS

minmax.*N*.in float in

minmax.*N*.reset bit in

When reset is asserted, 'in' is copied to the outputs

minmax.*N*.max float out

minmax.*N*.min float out

LICENSE

GPL

NAME

motion – accepts NML motion commands, interacts with HAL in realtime

SYNOPSIS

```
loadrt motmod [base_period_nsec=period] [servo_period_nsec=period] [traj_period_nsec=period]
[key=SHMEM_KEY] [num_joints={0-9}]
```

DESCRIPTION

These pins and parameters are created by the realtime **motmod** module. This module provides a HAL interface for EMC's motion planner. Basically **motmod** takes in a list of waypoints and generates a nice blended and constraint-limited stream of joint positions to be fed to the motor drives.

Pin names starting with "**axis**" are actually joint values, but the pins and parameters are still called "**axis.N**". They are read and updated by the motion-controller function.

PINS

axis.N.amp-enable-out OUT bit

TRUE if the amplifier for this joint should be enabled

axis.N.amp-fault-in IN bit

Should be driven TRUE if an external fault is detected with the amplifier for this joint

axis.N.home-sw-in IN bit

Should be driven TRUE if the home switch for this joint is closed

axis.N.homing OUT bit

TRUE if the joint is currently homing

axis.N.index-enable IO BIT

Should be attached to the index-enable pin of the joint's encoder to enable homing to index pulse

axis.N.jog-counts IN s32

Connect to the "counts" pin of an external encoder to use a physical jog wheel.

axis.N.jog-enable IN bit

When TRUE (and in manual mode), any change to "jog-counts" will result in motion. When false, "jog-counts" is ignored.

axis.N.jog-scale IN float

Sets the distance moved for each count on "jog-counts", in machine units.

axis.N.jog-vel-mode IN bit

When FALSE (the default), the jogwheel operates in position mode. The axis will move exactly jog-scale units for each count, regardless of how long that might take. When TRUE, the wheel operates in velocity mode - motion stops when the wheel stops, even if that means the commanded motion is not completed.

axis.N.joint-pos-cmd OUT float

The joint (as opposed to motor) commanded position. There may be several offsets between the joint and motor coordinates: backlash compensation, screw error compensation, and home offsets.

axis.N.joint-pos-fb OUT float

The joint feedback position. This value is computed from the actual motor position minus joint offsets. Useful for machine visualization.

axis.N.motor-pos-cmd OUT float

The commanded position for this joint.

axis.N.motor-pos-fb IN float

The actual position for this joint.

axis.N.neg-lim-sw-in IN bit

Should be driven TRUE if the negative limit switch for this joint is tripped.

axis.N.pos-lim-sw-in IN bit

Should be driven TRUE if the positive limit switch for this joint is tripped.

motion.adaptive-feed IN float

When adaptive feed is enabled with M52 P1, the commanded velocity is multiplied by this value. This effect is multiplicative with the NML-level feed override value and motion.feed-hold.

(not yet implemented) **motion.analog-in-NN** IN float

These pins are used by M66 Enn wait-for-input mode.

motion.digital-in-NN IN bit

These pins are used by M66 Pnn wait-for-input mode.

motion.digital-out-NN OUT bit

These pins are controlled by the M62 through M65 words.

motion.enable IN bit

If this bit is driven FALSE, motion stops, the machine is placed in the "machine off" state, and a message is displayed for the operator. For normal motion, drive this bit TRUE.

motion.feed-hold IN bit

When Feed Stop Control is enabled with M53 P1 (See section, and this bit is TRUE, the feed rate is set to 0.

motion.motion-inpos OUT bit

TRUE if the machine is in position.

motion.probe-input IN bit

G38.2 uses the value on this pin to determine when the probe has made contact. TRUE for probe contact closed (touching), FALSE for probe contact open.

motion.spindle-brake OUT bit

TRUE when the spindle brake should be applied

motion.spindle-forward OUT bit

TRUE when the spindle should rotate forward

motion.spindle-index-enable I/O bit

For correct operation of spindle synchronized moves, this signal must be hooked to the index-enable pin of the spindle encoder.

motion.spindle-on OUT bit

TRUE when spindle should rotate

motion.spindle-reverse OUT bit

TRUE when the spindle should rotate backward

motion.spindle-revs IN float

For correct operation of spindle synchronized moves, this signal must be hooked to the position pin of the spindle encoder.

motion.spindle-speed-in IN float

Actual spindle speed feedback; used for G96 feed-per-revolution and constant surface speed modes.

motion.spindle-speed-out OUT float

Desired spindle speed in rotations per minute

PARAMETERS

Many of these parameters serve as debugging aids, and are subject to change or removal at any time.

axis.N.active

TRUE when this joint is active

axis.N.backlash-corr

Backlash or screw compensation raw value

axis.N.backlash-filt

Backlash or screw compensation filtered value (respecting motion limits)

axis.N.backlash-vel

Backlash or screw compensation velocity

axis.N.coarse-pos-cmd**axis.N.error**

TRUE when this joint has encountered an error, such as a limit switch closing

axis.N.f-error

The actual following error

axis.N.f-error-lim

The following error limit

axis.N.f-errored

TRUE when this joint has exceeded the following error limit

axis.N.faulted**axis.N.free-pos-cmd**

The "free planner" commanded position for this joint.

axis.N.free-tp-enable

TRUE when the "free planner" is enabled for this joint

axis.N.free-vel-lim

The velocity limit for the free planner

axis.N.home-state

Reflects the step of homing currently taking place

axis.N.homed

TRUE if the joint has been homed

axis.N.in-position

TRUE if the joint is using the "free planner" and has come to a stop

axis.N.joint-vel-cmd

The joint's commanded velocity

axis.N.kb-jog-active**axis.N.neg-hard-limit**

The negative hard limit for the joint

(removed) axis.N.neg-soft-limit

The negative soft limit for the joint

axis.N.pos-hard-limit

The positive hard limit for the joint

(removed) axis.N.pos-soft-limit

The positive soft limit for the joint

axis.N.wheel-jog-active

motion-command-handler.time

motion-command-handler.tmax

motion-controller.time

motion-controller.tmax

motion.coord-error

TRUE when motion has encountered an error, such as exceeding a soft limit

motion.coord-mode

TRUE when motion is in "coordinated mode", as opposed to "teleop mode"

motion.current-vel

motion.debug-*

These values are used for debugging purposes.

motion.in-position

Same as the pin motion.motion-inpos

motion.motion-enabled

TRUE when motion is enabled

motion.on-soft-limit

motion.program-line

motion.servo.last-period

The number of CPU cycles between invocations of the servo thread. Typically, this number divided by the CPU speed gives the time in seconds, and can be used to determine whether the realtime motion controller is meeting its timing constraints

motion.servo.overruns

By noting large differences between successive values of motion.servo.last-period, the motion controller can determine that there has probably been a failure to meet its timing constraints. Each time such a failure is detected, this value is incremented.

motion.teleop-mode

TRUE when motion is in "teleop mode", as opposed to "coordinated mode"

FUNCTIONS

Generally, these functions are both added to the servo-thread in the order shown.

motion-command-handler

Processes motion commands coming from user space

motion-controller

Runs the emc motion controller

BUGS

This manual page is horribly incomplete.

SEE ALSO

iocontrol(1)

NAME

mult2 – Product of two inputs

SYNOPSIS

loadrt mult2 [count=*N*]

FUNCTIONS

mult2.*N* (uses floating-point)

PINS

mult2.*N*.in0 float in

mult2.*N*.in1 float in

mult2.*N*.out float out
out = in0 * in1

LICENSE

GPL

NAME

`mux2` – Select from one of two input values

SYNOPSIS

`loadrt mux2 [count=N]`

FUNCTIONS

`mux2.N` (uses floating-point)

PINS

`mux2.N.sel` bit in

`mux2.N.out` float out

`mux2.N.in1` float in

`mux2.N.in0` float in

LICENSE

GPL

NAME

mux4 – Select from one of four input values

SYNOPSIS

loadrt mux4 [count=*N*]

FUNCTIONS

mux4.*N* (uses floating-point)

PINS

mux4.*N*.sel0 bit in

mux4.*N*.sel1 bit in

mux4.*N*.out float out

mux4.*N*.in0 float in

mux4.*N*.in1 float in

mux4.*N*.in2 float in

mux4.*N*.in3 float in

LICENSE

GPL

NAME

not – Inverter

SYNOPSIS

loadrt not [count=*N*]

FUNCTIONS

not.*N*

PINS

not.*N.in* bit in

not.*N.out* bit out

LICENSE

GPL

NAME

offset – Adds an offset to an input, and subtracts it from the feedback value

SYNOPSIS

loadrt offset [count=N]

FUNCTIONS

offset.N.update-output (uses floating-point)

Updated the output value by adding the offset to the input

offset.N.update-feedback (uses floating-point)

Update the feedback value by subtracting the offset from the feedback

PINS

offset.N.offset float in

The offset value

offset.N.in float in

The input value

offset.N.out float out

The output value

offset.N.fb-in float in

The feedback input value

offset.N.fb-out float out

The feedback output value

LICENSE

GPL

NAME

oneshot – one-shot pulse generator

SYNOPSIS

loadrt oneshot [count=*N*]

FUNCTIONS

oneshot.*N* (uses floating-point)

Produce output pulses from input edges

PINS

oneshot.*N.in* bit in

Trigger input

oneshot.*N.out* bit out

Active high pulse

oneshot.*N.out-not* bit out

Active low pulse

oneshot.*N.width* float in (default: *0*)

Pulse width in seconds

oneshot.*N.time-left* float out

Time left in current output pulse

PARAMETERS

oneshot.*N.retriggerable* bit rw (default: *TRUE*)

Allow additional edges to extend pulse

oneshot.*N.rising* bit rw (default: *TRUE*)

Trigger on rising edge

oneshot.*N.falling* bit rw (default: *FALSE*)

Trigger on falling edge

LICENSE

GPL

NAME

or2 – Two-input OR gate

SYNOPSIS

loadrt or2 [count=*N*]

FUNCTIONS

or2.*N*

PINS

or2.*N*.in0 bit in

or2.*N*.in1 bit in

or2.*N*.out bit out

LICENSE

GPL

NAME

pid – proportional/integral/derivative controller

SYNOPSIS

```
loadrt pid num_chan=num [debug=dbg]
```

DESCRIPTION

pid is a classic Proportional/Integral/Derivative controller, used to control position or speed feedback loops for servo motors and other closed-loop applications.

pid supports a maximum of sixteen controllers. The number that are actually loaded is set by the **num_chan** argument when the module is loaded. If **numchan** is not specified, the default value is three. If **debug** is set to 1 (the default is 0), some additional HAL parameters will be exported, which might be useful for tuning, but are otherwise unnecessary.

FUNCTIONS

pid.N.do-pid-calcs (uses floating-point)
Does the PID calculations for control loop *N*.

PINS

pid.N.command float in
The desired (commanded) value for the control loop.

pid.N.feedback float in
The actual (feedback) value, from some sensor such as an encoder.

pid.N.error float out
The difference between command and feedback.

pid.N.output float out
The output of the PID loop, which goes to some actuator such as a motor.

pid.N.enable bit in
When true, enables the PID calculations. When false, **output** is zero, and all internal integrators, etc, are reset.

PARAMETERS

pid.N.Pgain float rw
Proportional gain. Results in a contribution to the output that is the error multiplied by **Pgain**.

pid.N.Igain float rw
Integral gain. Results in a contribution to the output that is the integral of the error multiplied by **Igain**. For example an error of 0.02 that lasted 10 seconds would result in an integrated error (**errorI**) of 0.2, and if **Igain** is 20, the integral term would add 4.0 to the output.

pid.N.Dgain float rw
Derivative gain. Results in a contribution to the output that is the rate of change (derivative) of the error multiplied by **Dgain**. For example an error that changed from 0.02 to 0.03 over 0.2 seconds would result in an error derivative (**errorD**) of 0.05, and if **Dgain** is 5, the derivative term would add 0.25 to the output.

pid.N.bias float rw
bias is a constant amount that is added to the output. In most cases it should be left at zero. However, it can sometimes be useful to compensate for offsets in servo amplifiers, or to balance the weight of an object that moves vertically. **bias** is turned off when the PID loop is disabled, just like all other components of the output. If a non-zero output is needed even when the PID loop is disabled, it should be added with an external HAL sum2 block.

pid.N.FF0 float rw

Zero order feed-forward term. Produces a contribution to the output that is **FF0** multiplied by the commanded value. For position loops, it should usually be left at zero. For velocity loops, **FF0** can compensate for friction or motor counter-EMF and may permit better tuning if used properly.

pid.N.FF1 float rw

First order feed-forward term. Produces a contribution to the output that **FF1** multiplied by the derivative of the commanded value. For position loops, the contribution is proportional to speed, and can be used to compensate for friction or motor CEMF. For velocity loops, it is proportional to acceleration and can compensate for inertia. In both cases, it can result in better tuning if used properly.

pid.N.FF2 float rw

Second order feed-forward term. Produces a contribution to the output that is **FF2** multiplied by the second derivative of the commanded value. For position loops, the contribution is proportional to acceleration, and can be used to compensate for inertia. For velocity loops, it should usually be left at zero.

pid.N.deadband float rw

Defines a range of "acceptable" error. If the absolute value of **error** is less than **deadband**, it will be treated as if the error is zero. When using feedback devices such as encoders that are inherently quantized, the deadband should be set slightly more than one-half count, to prevent the control loop from hunting back and forth if the command is between two adjacent encoder values. When the absolute value of the error is greater than the deadband, the deadband value is subtracted from the error before performing the loop calculations, to prevent a step in the transfer function at the edge of the deadband. (See **BUGS**.)

pid.N.maxoutput float rw

Output limit. The absolute value of the output will not be permitted to exceed **maxoutput**, unless **maxoutput** is zero. When the output is limited, the error integrator will hold instead of integrating, to prevent windup and overshoot.

pid.N.maxerror float rw

Limit on the internal error variable used for P, I, and D. Can be used to prevent high **Pgain** values from generating large outputs under conditions when the error is large (for example, when the command makes a step change). Not normally needed, but can be useful when tuning non-linear systems.

pid.N.maxerrorD float rw

Limit on the error derivative. The rate of change of error used by the **Dgain** term will be limited to this value, unless the value is zero. Can be used to limit the effect of **Dgain** and prevent large output spikes due to steps on the command and/or feedback. Not normally needed.

pid.N.maxerrorI float rw

Limit on error integrator. The error integrator used by the **Igain** term will be limited to this value, unless it is zero. Can be used to prevent integrator windup and the resulting overshoot during/after sustained errors. Not normally needed.

pid.N.maxcmdD float rw

Limit on command derivative. The command derivative used by **FF1** will be limited to this value, unless the value is zero. Can be used to prevent **FF1** from producing large output spikes if there is a step change on the command. Not normally needed.

pid.N.maxcmdDD float rw

Limit on command second derivative. The command second derivative used by **FF2** will be limited to this value, unless the value is zero. Can be used to prevent **FF2** from producing large output spikes if there is a step change on the command. Not normally needed.

pid.N.errorI float ro (only if debug=1)

Integral of error. This is the value that is multiplied by **Igain** to produce the Integral term of the output.

pid.N.errorD float ro (only if debug=1)

Derivative of error. This is the value that is multiplied by **Dgain** to produce the Derivative term of the output.

pid.N.commandD float ro (only if debug=1)

Derivative of command. This is the value that is multiplied by **FF1** to produce the first order feed-forward term of the output.

pid.N.commandDD float ro (only if debug=1)

Second derivative of command. This is the value that is multiplied by **FF2** to produce the second order feed-forward term of the output.

BUGS

Some people would argue that deadband should be implemented such that error is treated as zero if it is within the deadband, and be unmodified if it is outside the deadband. This was not done because it would cause a step in the transfer function equal to the size of the deadband. People who prefer that behavior are welcome to add a parameter that will change the behavior, or to write their own version of **pid**. However, the default behavior should not be changed.

NAME

`pluto_servo` – Hardware driver and firmware for the Pluto-P parallel-port FPGA, for use with servo machines.

SYNOPSIS

loadrt `pluto_servo` [`ioaddr=N`] [`ioaddr_hi=N`] [`epp_wide=N`] [`watchdog=N`] [`test_encoder=N`]

`ioaddr` [default: 0x378]

The base address of the parallel port.

`ioaddr_hi` [default: 0]

The secondary address of the parallel port, used to set EPP mode. 0 means to use `ioaddr + 0x400`. -1 means there is no secondary address. The secondary address is used to set the port to EPP mode.

`epp_wide` [default: 1]

Set to zero to disable the "wide EPP mode". "Wide" mode allows a 16- and 32-bit EPP transfers, which can reduce the time spent in the read and write functions. However, this may not work on all EPP parallel ports.

`watchdog` [default: 1]

Set to zero to disable the "hardware watchdog". "Watchdog" will tristate all outputs approximately 6ms after the last execution of **`pluto-servo.write`**, which adds some protection in the case of emc crashes.

`test_encoder` [default: 0]

Internally connect `dout0..2` to QA0, QB0, QZ0 to test quadrature counting

DESCRIPTION

`Pluto_servo` is an emc2 software driver and associated firmware that allow the Pluto-P board to be used to control a servo-based CNC machine.

The driver has 4 PWM channels, 4 quadrature channels with index pulse, 18 digital outputs (8 shared with PWM), and 20 digital inputs (12 shared with quadrature).

Encoders

The encoder pins and parameters conform to the 'canonical encoder' interface described in the HAL manual. It operates in 'x4 mode'.

The sample rate of the encoder is 40MHz. The maximum number quadrature rate is 8191 counts per emc2 servo cycle. For correct handling of the index pulse, the number of encoder counts per revolution must be less than 8191.

PWM

The PWM pins and parameters conform to the 'canonical analog output' interface described in the HAL manual. The output pins are 'up/down' or 'pwm/dir' pins as described in the documentation of the 'pwm-gen' component.

Internally the PWM generator is based on a 12-bit, 40MHz counter, giving 4095 duty cycles from -100% to +100% and a frequency of approximately 19.5kHz. In PDM mode, the duty periods are approximately 100ns long.

Digital I/O

The digital output pins conform to the 'canonical digital output' interface described in the HAL manual.

The digital input pins conform to the 'canonical digital input' interface described in the HAL manual.

FUNCTIONS

- pluto-servo.read** (uses floating-point)
Read all the inputs from the pluto-servo board
- pluto-servo.write** (uses floating-point)
Write all the outputs on the pluto-servo board

PINS

- pluto-servo.encoder.M.count** s32 out (M=0..3)
pluto-servo.encoder.M.position float out (M=0..3)
pluto-servo.encoder.M.velocity float out (M=0..3)
pluto-servo.encoder.M.reset bit in (M=0..3)
pluto-servo.encoder.M.index-enable bit io (M=0..3)
encoder.M corresponds to the pins labeled QAM, QBM, and QZM on the pinout diagram
- pluto-servo.pwm.M.value** float in (M=0..3)
pluto-servo.pwm.M.enable bit in (M=0..3)
pwm.M corresponds to the pins labeled UPM and DNM on the pinout diagram
- pluto-servo.dout.MM** bit in (MM=00..19)
dout.0M corresponds to the pin labeled OUTM on the pinout diagram. Other pins are shared with the PWM function, as follows:

Pin	Shared with	Pin	Shared with
dout.10	UP0	dout.11	DOWN0
dout.12	UP1	dout.13	DOWN1
dout.14	UP2	dout.15	DOWN2
dout.18	UP3	dout.19	DOWN3

- pluto-servo.din.MM** bit out (MM=00..19)
pluto-servo.din.MM-not bit out (MM=00..19)
For M=0 through 7, din.0M corresponds to the pin labeled INM on the pinout diagram. Other pins are shared with the encoder function, as follows:

Pin	Shared with	Pin	Shared with
din.8	QZ0	din.9	QZ1
din.10	QZ2	din.11	QZ3
din.12	QB0	din.13	QB1
din.14	QB2	din.15	QB3
din.16	QA0	din.17	QA1
din.18	QA2	din.19	QA3

PARAMETERS

- pluto-servo.encoder.M.scale** float rw (M=0..3) (default: 1)
pluto-servo.encoder.z-polarity bit rw
Set to TRUE if the index pulse is active low, FALSE if it is active high. Affects all encoders.
- pluto-servo.pwm.M.offset** float rw (M=0..3)
pluto-servo.pwm.M.scale float rw (M=0..3) (default: 1)
pluto-servo.pwm.M.max-dc float rw (M=0..3) (default: 1)
pluto-servo.pwm.M.min-dc float rw (M=0..3) (default: 0)
pluto-servo.pwm.M.pwmdir bit rw (M=0..3) (default: 0)
Set to TRUE use PWM+direction mode. Set to FALSE to use Up/Down mode.
- pluto-servo.pwm.is-pdm** bit rw
Set to TRUE to use PDM (also called interleaved PWM) mode. Set to FALSE to use traditional PWM mode. Affects all PWM outputs.

pluto-servo.dout.MM-invert bit rw (MM=00..19)

If TRUE, the output on the corresponding **dout.MM** is inverted.

pluto-servo.communication-error u32 rw

Incremented each time pluto-servo.read detects an error code in the EPP status register. While this register is nonzero, new values are not being written to the Pluto-P board, and the status of digital outputs and the PWM duty cycle of the PWM outputs will remain unchanged. If the watchdog is enabled, it will activate soon after the communication error is detected. To continue after a communication error, set this parameter back to zero.

pluto-servo.debug-0 s32 rw

pluto-servo.debug-1 s32 rw

These parameters can display values which are useful to developers or for debugging the driver and firmware. They are not useful for integrators or users.

SEE ALSO

The *pluto_servo* section in the HAL User Manual, which shows the location of each physical pin on the pluto board.

LICENSE

GPL

NAME

pluto_step – Hardware driver and firmware for the Pluto-P parallel-port FPGA, for use with stepper machines.

SYNOPSIS

Note: In this release of emc2, this driver is **alpha-quality** and not suitable for use on production machines.

loadrt pluto_step ioaddr=addr ioaddr_hi=addr epp_wide=[0/1]

ioaddr [default: 0x378]

The base address of the parallel port.

ioaddr_hi [default: 0]

The secondary address of the parallel port, used to set EPP mode. 0 means to use ioaddr + 0x400. -1 means there is no secondary address.

epp_wide [default: 1]

Set to zero to disable "wide EPP mode". "Wide" mode allows 16- and 32-bit EPP transfers, which can reduce the time spent in the read and write functions. However, this mode may not work on all EPP parallel ports.

watchdog [default: 1]

Set to zero to disable the "hardware watchdog". "Watchdog" will tristate all outputs approximately 6ms after the last execution of **pluto_step.write**, which adds some protection in the case of emc crashes.

speedrange [default: 0]

Selects one of four speed ranges:

0: Top speed 312.5kHz; minimum speed 610Hz

1: Top speed 156.25kHz; minimum speed 305Hz

2: Top speed 78.125kHz; minimum speed 153Hz

3: Top speed 39.06kHz; minimum speed 76Hz

Choosing the smallest maximum speed that is above the maximum for any one axis may give improved step regularity at low step speeds.

DESCRIPTION

Pluto_step is an emc2 software driver and associated firmware that allow the Pluto-P board to be used to control a stepper-based CNC machine.

The driver has 4 step+direction channels, 14 dedicated digital outputs, and 16 dedicated digital inputs.

Step generators

The step generator takes a position input and output.

The step waveform includes step length/space and direction hold/setup time. Step length and direction setup/hold time is enforced in the FPGA. Step space is enforced by a velocity cap in the driver.

(all the following numbers are subject to change) In *speedrange=0*, the maximum step rate is 312.5kHz. For position feedback to be accurate, the maximum step rate is 512 pulses per servo cycle (so a 1kHz servo cycle does not impose any additional limitation). The maximum step rate may be lowered by the step length and space parameters, which are rounded up to the nearest multiple of 1600ns.

In successive speedranges the maximum step rate is divided in half, as is the maximum steps per servo

cycle, and the minimum nonzero step rate.

Digital I/O

The digital output pins conform to the ‘canonical digital output’ interface described in the HAL manual.

The digital input pins conform to the ‘canonical digital input’ interface described in the HAL manual.

FUNCTIONS

pluto-step.read (uses floating-point)

Read all the inputs from the pluto-step board

pluto-step.write (uses floating-point)

Write all the outputs on the pluto-step board

PINS

pluto-step.stepgen.M.position-cmd float in (M=0..3)

pluto-step.stepgen.M.velocity-fb float out (M=0..3)

pluto-step.stepgen.M.position-fb float out (M=0..3)

pluto-step.stepgen.M.counts s32 out (M=0..3)

pluto-step.stepgen.M.enable bit in (M=0..3)

pluto-step.stepgen.M.reset bit in (M=0..3)

When TRUE, reset position-fb to 0

pluto-step.dout.MM bit in (MM=00..13)

dout.MM corresponds to the pin labeled OUTM on the pinout diagram.

pluto-step.din.MM bit out (MM=00..15)

pluto-step.din.MM-not bit out (MM=00..15)

din.MM corresponds to the pin labeled INM on the pinout diagram.

PARAMETERS

pluto-step.stepgen.M.scale float rw (M=0..3) (default: 1.0)

pluto-step.stepgen.M.maxvel float rw (M=0..3) (default: 0)

pluto-step.stepgen.step-polarity bit rw

pluto-step.stepgen.steplen u32 rw

Step length in ns.

pluto-step.stepgen.stepspace u32 rw

Step space in ns

pluto-step.stepgen.dirtime u32 rw

Dir hold/setup in ns. Refer to the pdf documentation for a diagram of what these timings mean.

pluto-step.dout.MM-invert bit rw (MM=00..13)

If TRUE, the output on the corresponding **dout.MM** is inverted.

pluto-step.communication-error u32 rw

Incremented each time pluto-step.read detects an error code in the EPP status register. While this register is nonzero, new values are not being written to the Pluto-P board, and the status of digital outputs and the PWM duty cycle of the PWM outputs will remain unchanged. If the hardware watchdog is enabled, it will activate shortly after the communication error is detected by emc. To continue after a communication error, set this parameter back to zero.

pluto-step.debug-0 s32 rw

pluto-step.debug-1 s32 rw

pluto-step.debug-2 float rw (default: .5)

pluto-step.debug-3 float rw (default: 2.0)

Registers that hold debugging information of interest to developers

SEE ALSO

The *pluto_step* section in the HAL User Manual, which shows the location of each physical pin on the pluto board.

LICENSE

GPL

NAME

pwmgen – software PWM/PDM generation

SYNOPSIS

loadrt pwmgen output_type=type0[,type1...]

DESCRIPTION

pwmgen is used to generate PWM (pulse width modulation) or PDM (pulse density modulation) signals. The maximum PWM frequency and the resolution is quite limited compared to hardware-based approaches, but in many cases software PWM can be very useful. If better performance is needed, a hardware PWM generator is a better choice.

pwmgen supports a maximum of eight channels. The number of channels actually loaded depends on the number of *type* values given. The value of each *type* determines the outputs for that channel.

type 0: single output

A single output pin, **pwm**, whose duty cycle is determined by the input value for positive inputs, and which is off (or at **min-dc**) for negative inputs. Suitable for single ended circuits.

type 1: pwm/direction

Two output pins, **pwm** and **dir**. The duty cycle on **pwm** varies as a function of the input value. **dir** is low for positive inputs and high for negative inputs.

type 2: up/down

Two output pins, **up** and **down**. For positive inputs, the PWM/PDM waveform appears on **up**, while **down** is low. For negative inputs, the waveform appears on **down**, while **up** is low. Suitable for driving the two sides of an H-bridge to generate a bipolar output.

FUNCTIONS

pwmgen.make-pulses (no floating-point)

Generates the actual PWM waveforms, using information computed by **update**. Must be called as frequently as possible, to maximize the attainable PWM frequency and resolution, and minimize jitter. Operates on all channels at once.

pwmgen.update (uses floating point)

Accepts an input value, performs scaling and limit checks, and converts it into a form usable by **make-pulses** for PWM/PDM generation. Can (and should) be called less frequently than **make-pulses**. Operates on all channels at once.

PINS

pwmgen.N.enable bit in

Enables PWM generator *N* - when false, all **pwmgen.N** output pins are low.

pwmgen.N.value float in

Commanded value. When **value** = 0.0, duty cycle is 0%, and when **value** = +/-**scale**, duty cycle is +/- 100%. (Subject to **min-dc** and **max-dc** limitations.)

pwmgen.N.pwm bit out (output types 0 and 1 only)

PWM/PDM waveform.

pwmgen.N.dir bit out (output type 1 only)

Direction output: low for forward, high for reverse.

pwmgen.N.up bit out (output type 2 only)

PWM/PDM waveform for positive input values, low for negative inputs.

pwmgen.N.down bit out (output type 2 only)

PWM/PDM waveform for negative input values, low for positive inputs.

PARAMETERS

pwmgen.N.curr-dc float ro

The current duty cycle, after all scaling and limits have been applied. Range is from -1.0 to +1.0.

pwmgen.N.max-dc float rw

The maximum duty cycle. A value of 1.0 corresponds to 100%. This can be useful when using transistor drivers with bootstrapped power supplies, since the supply requires some low time to recharge.

pwmgen.N.min-dc float rw

The minimum duty cycle. A value of 1.0 corresponds to 100%. Note that when the pwm generator is disabled, the outputs are constantly low, regardless of the setting of **min-dc**.

pwmgen.N.scale float rw

Scaling from the **value** pin to the actual duty cycle. When **value** equals **scale**, the desired duty cycle is 100%. (The actual output may not be 100% due to **max-dc** limiting.)

pwmgen.N.pwm-freq float rw

PWM frequency in Hz. The upper limit is half of the frequency at which **make-pulses** is invoked, and values above that limit will be changed to the limit. If **dither-pwm** is false, the value will be changed to the nearest integer submultiple of the **make-pulses** frequency. A value of zero produces Pulse Density Modulation instead of Pulse Width Modulation.

pwmgen.N.dither-pwm bit rw

Because software-generated PWM uses a fairly slow timebase (several to many microseconds), it has limited resolution. For example, if **make-pulses** is called at a 20KHz rate, and **pwm-freq** is 2KHz, there are only 10 possible duty cycles. If **dither-pwm** is false, the commanded duty cycle will be rounded to the nearest of those values. Assuming **value** remains constant, the same output will repeat every PWM cycle. If **dither-pwm** is true, the output duty cycle will be dithered between the two closest values, so that the long-term average is closer to the desired level. **dither-pwm** has no effect if **pwm-freq** is zero (PDM mode), since PDM is an inherently dithered process.

NAME

sample_hold – Sample and Hold

SYNOPSIS

loadrt sample_hold [count=*N*]

FUNCTIONS

sample_hold.*N*

PINS

sample_hold.*N*.in s32 in

sample_hold.*N*.hold bit in

sample_hold.*N*.out s32 out

LICENSE

GPL

NAME

sampler – sample data from HAL in real time

SYNOPSIS

loadrt sampler depth=depth1[,depth2...] cfg=string1[,string2...]

DESCRIPTION

sampler and **halsampler**(1) are used together to sample HAL data in real time and store it in a file. **sampler** is a realtime HAL component that exports HAL pins and creates a FIFO in shared memory. It then begins sampling data from the HAL and storing it to the FIFO. **hal_sampler** is a user space program that copies data from the FIFO to stdout, where it can be redirected to a file or piped to some other program.

OPTIONS

depth=depth1[,depth2...]

sets the depth of the realtime->user FIFO that **sampler** creates to buffer the realtime data. Multiple values of *depth* (separated by commas) can be specified if you need more than one FIFO (for example if you want to sample data from two different realtime threads).

cfg=string1[,string2...]

defines the set of HAL pins that **sampler** exports and later samples data from. One *string* must be supplied for each FIFO, separated by commas. **sampler** exports one pin for each character in *string*. Legal characters are:

F, f (float pin)

B, b (bit pin)

S, s (s32 pin)

U, u (u32 pin)

FUNCTIONS

streamer.N

One function is created per FIFO, numbered from zero.

PINS

sampler.N.pin.M input

Pin for the data that will wind up in column *M* of FIFO *N* (and in column *M* of the output file). The pin type depends on the config string.

sampler.N.curr-depth s32 output

Current number of samples in the FIFO. When this reaches *depth* new data will begin overwriting old data, and some samples will be lost.

sampler.N.full bit output

TRUE when the FIFO *N* is full, FALSE when there is room for another sample.

sampler.N.enable bit input

When TRUE, samples are captured and placed in FIFO *N*, when FALSE, no samples are acquired. Defaults to TRUE.

PARAMETERS

sampler.N.overruns s32 read/write

The number of times that **sampler** has tried to write data to the HAL pins but found no room in the FIFO. It increments whenever **full** is true, and can be reset by the **setp** command.

sampler.N.sample-num s32 read/write

A number that identifies the sample. It is automatically incremented for each sample, and can be reset using the **setp** command. The sample number can optionally be printed in the first column of the output from **halsampler**, using the **-t** option. (see **man 1 halsampler**)

SEE ALSO

halsampler(1) **streamer(9)** **halstreamer(1)**

HISTORY

BUGS

Should an **enable** HAL pin be added, to allow sampling to be turned on and off?

AUTHOR

Original version by John Kasunich, as part of the Enhanced Machine Controller (EMC) project. Improvements by several other members of the EMC development team.

REPORTING BUGS

Report bugs to jmkasunich@users.sourceforge.net

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NAME

scale

SYNOPSIS**loadrt scale [count=*N*]****FUNCTIONS****scale.*N*** (uses floating-point)**PINS****scale.*N.in*** float in**scale.*N.gain*** float in**scale.*N.offset*** float in**scale.*N.out*** float out

out = in * gain + offset

LICENSE

GPL

NAME

select8 – 8-bit binary match detector

SYNOPSIS

loadrt select8 [count=*N*]

FUNCTIONS

select8.*N*

PINS

select8.*N*.sel s32 in

The number of the output to set TRUE. All other outputs will be set FALSE

select8.*N*.out*M* bit out (*M*=0..7)

Output bits. If enable is set and the sel input is between 0 and 7, then the corresponding output bit will be set true

PARAMETERS

select8.*N*.enable bit rw (default: *TRUE*)

Set enable to FALSE to cause all outputs to be set FALSE

LICENSE

GPL

NAME

serport – Hardware driver for the digital I/O bits of the 8250 and 16550 serial port.

SYNOPSIS

loadrt serport io=addr[,addr...]

The pin numbers refer to the 9-pin serial pinout. Keep in mind that these ports generally use rs232 voltages, not 0/5V signals.

Specify the I/O address of the serial ports using the module parameter **io=addr[,addr...]**. These ports must not be in use by the kernel. To free up the I/O ports after bootup, install setserial and execute a command like:

```
sudo setserial /dev/ttyS0 none
```

but it is best to ensure that the serial port is never used or configured by the Linux kernel by setting a kernel commandline parameter or not loading the serial kernel module if it is a modularized driver.

FUNCTIONS

serport.N.read

serport.N.write

PINS

serport.N.pin-1-in bit out

Also called DCD (data carrier detect); pin 8 on the 25-pin serial pinout

serport.N.pin-6-in bit out

Also called DSR (data set ready); pin 6 on the 25-pin serial pinout

serport.N.pin-8-in bit out

Also called CTS (clear to send); pin 5 on the 25-pin serial pinout

serport.N.pin-9-in bit out

Also called RI (ring indicator); pin 22 on the 25-pin serial pinout

serport.N.pin-1-in-not bit out

Inverted version of pin-1-in

serport.N.pin-6-in-not bit out

Inverted version of pin-6-in

serport.N.pin-8-in-not bit out

Inverted version of pin-8-in

serport.N.pin-9-in-not bit out

Inverted version of pin-9-in

serport.N.pin-3-out bit in

Also called TX (transmit data); pin 2 on the 25-pin serial pinout

serport.N.pin-4-out bit in

Also called DTR (data terminal ready); pin 20 on the 25-pin serial pinout

serport.N.pin-7-out bit in

Also called RTS (request to send); pin 4 on the 25-pin serial pinout

PARAMETERS

serport.N.pin-3-out-invert bit rw

serport.N.pin-4-out-invert bit rw

serport.N.pin-7-out-invert bit rw

serport.N.ioaddr u32 r

NAME

siggen – signal generator

SYNOPSIS

loadrt siggen num_chan=num

DESCRIPTION

siggen is a signal generator that can be used for testing and other applications that need simple waveforms. It produces sine, cosine, triangle, sawtooth, and square waves of variable frequency, amplitude, and offset, which can be used as inputs to other HAL components.

siggen supports a maximum of sixteen channels. The number of channels actually loaded is set by the **num_chan** argument when the module is loaded. If **numchan** is not specified, the default value is one.

FUNCTIONS

siggen.N.update (uses floating-point)

Updates output pins for signal generator *N*. Each time it is called it calculates a new sample. It should be called many times faster than the desired signal frequency, to avoid distortion and aliasing.

PINS

siggen.N.frequency float in

The output frequency for signal generator *N*, in Hertz. The default value is 1.0 Hertz.

siggen.N.amplitude float in

The output amplitude for signal generator *N*. If **offset** is zero, the outputs will swing from **-amplitude** to **+amplitude**. The default value is 1.00.

siggen.N.offset float in

The output offset for signal generator *N*. This value is added directly to the output signal. The default value is zero.

siggen.N.square float out

The square wave output. Positive while **triangle** and **cosine** are ramping upwards, and while **sine** is negative.

siggen.N.sine float out

The sine output. Lags **cosine** by 90 degrees.

siggen.N.cosine float out

The cosine output. Leads **sine** by 90 degrees.

siggen.N.triangle float out

The triangle wave output. Ramps up while **square** is positive, and down while **square** is negative. Reaches its positive and negative peaks at the same time as **cosine**.

siggen.N.sawtooth float out

The sawtooth output. Ramps upwards to its positive peak, then instantly drops to its negative peak and starts ramping again. The drop occurs when **triangle** and **cosine** are at their positive peaks, and coincides with the falling edge of **square**.

PARAMETERS

None

NAME

`sim_encoder` – simulated quadrature encoder

SYNOPSIS

`loadrt sim_encoder num_chan=num`

DESCRIPTION

sim_encoder can generate quadrature signals as if from an encoder. It also generates an index pulse once per revolution. It is mostly used for testing and simulation, to replace hardware that may not be available. It has a limited maximum frequency, as do all software based pulse generators.

sim_encoder supports a maximum of eight channels. The number of channels actually loaded is set by the **num_chan** argument when the module is loaded. If **numchan** is not specified, the default value is one.

FUNCTIONS

sim_encoder.make-pulses (no floating-point)

Generates the actual quadrature and index pulses. Must be called as frequently as possible, to maximize the count rate and minimize jitter. Operates on all channels at once.

sim_encoder.update-speed (uses floating-point)

Reads the **speed** command and other parameters and converts the data into a form that can be used by **make-pulses**. Changes take effect only when **update-speed** runs. Can (and should) be called less frequently than **make-pulses**. Operates on all channels at once.

PINS

sim_encoder.N.phase-A bit out

One of the quadrature outputs.

sim_encoder.N.phase-B bit out

The other quadrature output.

sim_encoder.N.phase-Z bit out

The index pulse.

sim_encoder.N.speed float in

The desired speed of the encoder, in user units per per second. This is divided by **scale**, and the result is used as the encoder speed in revolutions per second.

PARAMETERS

sim_encoder.N.ppr u32 rw

The pulses per revolution of the simulated encoder. Note that this is pulses, not counts, per revolution. Each pulse or cycle from the encoder results in four counts, because every edge is counted. Default value is 100 ppr, or 400 counts per revolution.

sim_encoder.N.scale float rw

Scale factor for the **speed** input. The **speed** value is divided by **scale** to get the actual encoder speed in revolutions per second. For example, if **scale** is set to 60, then **speed** is in revolutions per minute (RPM) instead of revolutions per second. The default value is 1.00.

NAME

stepgen – software step pulse generation

SYNOPSIS

loadrt stepgen step_type=type0[,type1...] [ctrl_type=type0[,type1...]]

DESCRIPTION

stepgen is used to control stepper motors. The maximum step rate depends on the CPU and other factors, and is usually in the range of 5KHz to 25KHz. If higher rates are needed, a hardware step generator is a better choice.

stepgen has two control modes, which can be selected on a channel by channel basis using **ctrl_type**. Possible values are "p" for position control, and "v" for velocity control. The default is position control, which drives the motor to a commanded position, subject to acceleration and velocity limits. Velocity control drives the motor at a commanded speed, again subject to accel and velocity limits. Usually, position mode is used for machine axes. Velocity mode is reserved for unusual applications where continuous movement at some speed is desired, instead of movement to a specific position. (Note that velocity mode replaces the former component **freggen**.)

stepgen can control a maximum of eight motors. The number of motors/channels actually loaded depends on the number of *type* values given. The value of each *type* determines the outputs for that channel. Position or velocity mode can be individually selected for each channel. Both control modes support the same 15 possible step types.

By far the most common step type is '0', standard step and direction. Others include up/down, quadrature, and a wide variety of three, four, and five phase patterns that can be used to directly control some types of motor windings. (When used with appropriate buffers of course.)

Some of the stepping types are described below, but for more details (including timing diagrams) see the **stepgen** section of the HAL reference manual.

type 0: step/dir

Two pins, one for step and one for direction. **make-pulses** must run at least twice for each step (once to set the step pin true, once to clear it). This limits the maximum step rate to half (or less) of the rate that can be reached by types 2-14. The parameters **steplen** and **stepspace** can further lower the maximum step rate. Parameters **dirsetup** and **dirhold** also apply to this step type.

type 1: up/down

Two pins, one for 'step up' and one for 'step down'. Like type 0, **make-pulses** must run twice per step, which limits the maximum speed.

type 2: quadrature

Two pins, phase-A and phase-B. For forward motion, A leads B. Can advance by one step every time **make-pulses** runs.

type 3: three phase, full step

Three pins, phase-A, phase-B, and phase-C. Three steps per full cycle, then repeats. Only one phase is high at a time - for forward motion the pattern is A, then B, then C, then A again.

type 4: three phase, half step

Three pins, phases A through C. Six steps per full cycle. First A is high alone, then A and B together, then B alone, then B and C together, etc.

types 5 through 8: four phase, full step

Four pins, phases A through D. Four steps per full cycle. Types 5 and 6 are suitable for use with unipolar steppers, where power is applied to the center tap of each winding, and four open-collector transistors drive the ends. Types 7 and 8 are suitable for bipolar steppers, driven by two H-bridges.

types 9 and 10: four phase, half step

Four pins, phases A through D. Eight steps per full cycle. Type 9 is suitable for unipolar drive, and type 10 for bipolar drive.

types 11 and 12: five phase, full step

Five pins, phases A through E. Five steps per full cycle. See HAL reference manual for the patterns.

types 13 and 14: five phase, half step

Five pins, phases A through E. Ten steps per full cycle. See HAL reference manual for the patterns.

FUNCTIONS

stepgen.make-pulses (no floating-point)

Generates the step pulses, using information computed by **update-freq**. Must be called as frequently as possible, to maximize the attainable step rate and minimize jitter. Operates on all channels at once.

stepgen.capture-position (uses floating point)

Captures position feedback value from the high speed code and makes it available on a pin for use elsewhere in the system. Operates on all channels at once.

stepgen.update-freq (uses floating point)

Accepts a velocity or position command and converts it into a form usable by **make-pulses** for step generation. Operates on all channels at once.

PINS

stepgen.N.counts s32 out

The current position, in counts, for channel *N*. Updated by **capture-position**.

stepgen.N.position-fb float out

The current position, in length units (see parameter **position-scale**). Updated by **capture-position**. The resolution of **position-fb** is much finer than a single step. If you need to see individual steps, use **counts**.

stepgen.N.enable bit in

Enables output steps - when false, no steps are generated.

stepgen.N.velocity-cmd float in (velocity mode only)

Commanded velocity, in length units per second (see parameter **position-scale**).

stepgen.N.position-cmd float in (position mode only)

Commanded position, in length units (see parameter **position-scale**).

stepgen.N.step bit out (step type 0 only)

Step pulse output.

stepgen.N.dir bit out (step type 0 only)

Direction output: low for forward, high for reverse.

stepgen.N.up bit out (step type 1 only)

Count up output, pulses for forward steps.

stepgen.N.down bit out (step type 1 only)

Count down output, pulses for reverse steps.

stepgen.N.phase-A thru **phase-E** bit out (step types 2-14 only)

Output bits. **phase-A** and **phase-B** are present for step types 2-14, **phase-C** for types 3-14, **phase-D** for types 5-14, and **phase-E** for types 11-14. Behavior depends on selected stepping type.

PARAMETERS

stepgen.N.frequency float ro

The current step rate, in steps per second, for channel *N*.

stepgen.N.maxaccel float rw

The acceleration/deceleration limit, in length units per second squared.

stepgen.N.maxvel float rw

The maximum allowable velocity, in length units per second. If the requested maximum velocity cannot be reached with the current combination of scaling and **make-pulses** thread period, it will be reset to the highest attainable value.

stepgen.N.position-scale float rw

The scaling for position feedback, position command, and velocity command, in steps per length unit.

stepgen.N.rawcounts s32 ro

The position in counts, as updated by **make-pulses**. (Note: this is updated more frequently than the **counts** pin.)

stepgen.N.steplen u32 rw

The length of the step pulses, in nanoseconds. Measured from rising edge to falling edge.

stepgen.N.stepspace u32 rw (step types 0 and 1 only) The minimum

space between step pulses, in nanoseconds. Measured from falling edge to rising edge. The actual time depends on the step rate and can be much longer. If **stepspace** is 0, then **step** can be asserted every period. This can be used in conjunction with **hal_parport**'s auto-resetting pins to output one step pulse per period. In this mode, **steplen** must be set for one period or less.

stepgen.N.dirsetup u32 rw (step type 0 only)

The minimum setup time from direction to step, in nanoseconds periods. Measured from change of direction to rising edge of step.

stepgen.N.dirhold u32 rw (step type 0 only)

The minimum hold time of direction after step, in nanoseconds. Measured from falling edge of step to change of direction.

stepgen.N.dirdelay u32 rw (step types 1 and higher only)

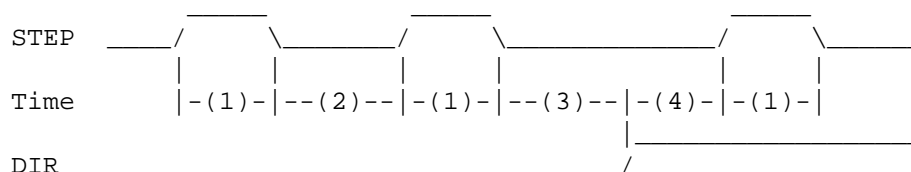
The minimum time between a forward step and a reverse step, in nanoseconds.

TIMING

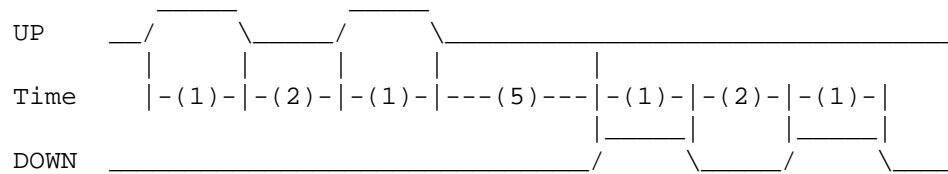
There are five timing parameters which control the output waveform. No step type uses all five, and only those which will be used are exported to HAL. The values of these parameters are in nano-seconds, so no recalculation is needed when changing thread periods. In the timing diagrams that follow, they are identified by the following numbers:

- (1) **stepgen.n.steplen**
- (2) **stepgen.n.stepspace**
- (3) **stepgen.n.dirhold**
- (4) **stepgen.n.dirsetup**
- (5) **stepgen.n.dirdelay**

For step type 0, timing parameters 1 thru 4 are used. The following timing diagram shows the output waveforms, and what each parameter adjusts.



For step type 1, timing parameters 1, 2, and 5 are used. The following timing diagram shows the output waveforms, and what each parameter adjusts.



For step types 2 and higher, the exact pattern of the outputs depends on the step type (see the HAL manual for a full listing). The outputs change from one state to another at a minimum interval of **steplen**. When a direction change occurs, the minimum time between the last step in one direction and the first in the other direction is the sum of **steplen** and **dirdelay**.

SEE ALSO

The HAL User Manual.

NAME

steptest – Used by Stepconf to allow testing of acceleration and velocity values for an axis.

SYNOPSIS

loadrt steptest [count=*N*]

FUNCTIONS

steptest.*N* (uses floating-point)

PINS

steptest.*N*.jog-minus bit in

Drive TRUE to jog the axis in its minus direction

steptest.*N*.jog-plus bit in

Drive TRUE to jog the axis in its positive direction

steptest.*N*.run bit in

Drive TRUE to run the axis near its current position_fb with a trapezoidal velocity profile

steptest.*N*.maxvel float in

Maximum velocity

steptest.*N*.maxaccel float in

Permitted Acceleration

steptest.*N*.amplitude float in

Approximate amplitude of positions to command during 'run'

steptest.*N*.dir s32 in

Direction from central point to test: 0 = both, 1 = positive, 2 = negative

steptest.*N*.position-cmd float out

steptest.*N*.position-fb float in

steptest.*N*.running bit out

steptest.*N*.run-target float out

steptest.*N*.run-start float out

steptest.*N*.run-low float out

steptest.*N*.run-high float out

PARAMETERS

steptest.*N*.epsilon float rw (default: .001)

NAME

streamer – stream file data into HAL in real time

SYNOPSIS

loadrt streamer depth=depth1[,depth2...] cfg=string1[,string2...]

DESCRIPTION

streamer and **halstreamer**(1) are used together to stream data from a file into the HAL in real time. **streamer** is a realtime HAL component that exports HAL pins and creates a FIFO in shared memory. **hal_streamer** is a user space program that copies data from stdin into the FIFO, so that **streamer** can write it to the HAL pins.

OPTIONS

depth=depth1[,depth2...]

sets the depth of the user->realtime FIFO that **streamer** creates to receive data from **halstreamer**. Multiple values of *depth* (separated by commas) can be specified if you need more than one FIFO (for example if you want to stream data from two different realtime threads).

cfg=string1[,string2...]

defines the set of HAL pins that **streamer** exports and later writes data to. One *string* must be supplied for each FIFO, separated by commas. **streamer** exports one pin for each character in *string*. Legal characters are:

F, f (float pin)

B, b (bit pin)

S, s (s32 pin)

U, u (u32 pin)

FUNCTIONS

streamer.N

One function is created per FIFO, numbered from zero.

PINS

streamer.N.pin.M output

Data from column *M* of the data in FIFO *N* appears on this pin. The pin type depends on the config string.

streamer.N.curr-depth s32 output

Current number of samples in the FIFO. When this reaches zero, new data will no longer be written to the pins.

streamer.N.empty bit output

TRUE when the FIFO *N* is empty, FALSE when valid data is available.

streamer.N.enable bit input

When TRUE, data from FIFO *N* is written to the HAL pins. When false, no data is transferred. Defaults to TRUE.

PARAMETERS

streamer.N.underruns s32 read/write

The number of times that **sampler** has tried to write data to the HAL pins but found no fresh data in the FIFO. It increments whenever **empty** is true, and can be reset by the **setp** command.

SEE ALSO

halstreamer(1) sampler(9) halsampler(1)

HISTORY**BUGS**

Should an **enable** HAL pin be added, to allow streaming to be turned on and off?

AUTHOR

Original version by John Kasunich, as part of the Enhanced Machine Controller (EMC) project. Improvements by several other members of the EMC development team.

REPORTING BUGS

Report bugs to [jmkasunich AT users DOT sourceforge DOT net](mailto:jmkasunich@users.sourceforge.net)

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NAME

sum2 – Sum of two inputs (each with a gain) and an offset

SYNOPSIS

loadrt sum2 [count=*N*]

FUNCTIONS

sum2.*N* (uses floating-point)

PINS

sum2.*N*.in0 float in

sum2.*N*.in1 float in

sum2.*N*.out float out

$\text{out} = \text{in0} * \text{gain0} + \text{in1} * \text{gain1} + \text{offset}$

PARAMETERS

sum2.*N*.gain0 float rw (default: *1.0*)

sum2.*N*.gain1 float rw (default: *1.0*)

sum2.*N*.offset float rw

LICENSE

GPL

NAME

supply – set output pins with values from parameters (obsolete)

SYNOPSIS

loadrt supply num_chan=num

DESCRIPTION

supply was used to allow the inputs of other HAL components to be manipulated for testing purposes. When it was written, the only way to set the value of an input pin was to connect it to a signal and connect that signal to an output pin of some other component, and then let that component write the pin value. **supply** was written to be that "other component". It reads values from parameters (set with the HAL command **setp**) and writes them to output pins.

Since **supply** was written, the **setp** command has been modified to allow it to set unconnected pins as well as parameters. In addition, the **sets** command was added, which can directly set HAL signals, as long as there are no output pins connected to them. Therefore, **supply** is obsolete.

supply supports a maximum of eight channels. The number of channels actually loaded is set by the **num_chan** argument when the module is loaded. If **numchan** is not specified, the default value is one.

FUNCTIONS

supply.N.update (uses floating-point)
Updates output pins for channel *N*.

PINS

supply.N.q bit out
Output bit, copied from parameter **supply.N.d**.

supply.N._q bit out
Output bit, inverted copy of parameter **supply.N.d**.

supply.N.variable float out
Analog output, copied from parameter **supply.N.value**.

supply.N._variable float out
Analog output, equal to -1.0 times parameter **supply.N.value**.

PARAMETERS

supply.N.d bit rw
Data source for **q** and **_q** output pins.

supply.N.value bit rw
Data source for **variable** and **_variable** output pins.

NAME

threads – creates hard realtime HAL threads

SYNOPSIS

loadrt threads name1=*name* period1=*period* [fp1=<0|1>] [<thread-2-info>] [<thread-3-info>]

DESCRIPTION

threads is used to create hard realtime threads which can execute HAL functions at specific intervals. It is not a true HAL component, in that it does not export any functions, pins, or parameters of its own. Once it has created one or more threads, the threads stand alone, and the **threads** component can be unloaded without affecting them. In fact, it can be unloaded and then reloaded to create additional threads, as many times as needed.

threads can create up to three realtime threads. Threads must be created in order, from fastest to slowest. Each thread is specified by three arguments. **name1** is used to specify the name of the first thread (thread 1). **period1** is used to specify the period of thread 1 in nanoseconds. Both *name* and *period* are required. The third argument, **fp1** is optional, and is used to specify if thread 1 will be used to execute floating point code. If not specified, it defaults to **1**, which means that the thread will support floating point. Specify **0** to disable floating point support, which saves a small amount of execution time by not saving the FPU context. For additional threads, **name2**, **period2**, **fp2**, **name3**, **period3**, and **fp3** work exactly the same. If more than three threads are needed, unload threads, then reload it to create more threads.

FUNCTIONS

None

PINS

None

PARAMETERS

None

BUGS

The existence of **threads** might be considered a bug. Ideally, creation and deletion of threads would be done directly with **halcmd** commands, such as "**newthread** *name period*", "**delthread** *name*", or similar. However, limitations in the current HAL implementation require thread creation to take place in kernel space, and loading a component is the most straightforward way to do that.

NAME

threadtest

SYNOPSIS**loadrt threadtest [count=*N*]****FUNCTIONS****threadtest.*N*.increment****threadtest.*N*.reset****PINS****threadtest.*N*.count** u32 out**LICENSE**

GPL

NAME

timedelta

SYNOPSIS

loadrt timedelta [count=*N*]

FUNCTIONS

timedelta.N

PINS

timedelta.N.out s32 out

timedelta.N.err s32 out (default: 0)

timedelta.N.min s32 out (default: 0)

timedelta.N.max s32 out (default: 0)

timedelta.N.jitter s32 out (default: 0)

timedelta.N.avg-err float out (default: 0)

timedelta.N.reset bit in

NAME

toggle – 'push-on, push-off' from momentary pushbuttons

SYNOPSIS

loadrt toggle [count=*N*]

FUNCTIONS

toggle.*N*

PINS

toggle.*N.in* bit in
button input

toggle.*N.out* bit io
on/off output

PARAMETERS

toggle.*N.debounce* u32 rw (default: 2)
debounce delay in periods

LICENSE

GPL

NAME

tristate_bit – Place a signal on an I/O pin only when enabled, similar to a tristate buffer in electronics

SYNOPSIS

loadrt tristate_bit [count=*N*]

FUNCTIONS

tristate-bit.*N*

If **enable** is TRUE, copy **in** to **out**.

PINS

tristate-bit.*N.in* bit in

Input value

tristate-bit.*N.out* bit io

Output value

tristate-bit.*N.enable* bit in

When TRUE, copy in to out

LICENSE

GPL

NAME

tristate_float – Place a signal on an I/O pin only when enabled, similar to a tristate buffer in electronics

SYNOPSIS

loadrt tristate_float [**count**=*N*]

FUNCTIONS

tristate-float.N (uses floating-point)

If **enable** is TRUE, copy **in** to **out**.

PINS

tristate-float.N.in float in

Input value

tristate-float.N.out float io

Output value

tristate-float.N.enable bit in

When TRUE, copy in to out

LICENSE

GPL

NAME

updown – Counts up or down, with optional limits and wraparound behavior

SYNOPSIS

loadrt updown [count=*N*]

FUNCTIONS

updown.*N*

Process inputs and update count if necessary

PINS

updown.*N*.countup bit in

Increment count when this pin goes from 0 to 1

updown.*N*.countdown bit in

Decrement count when this pin goes from 1 to 0

updown.*N*.count s32 out

The current count

PARAMETERS

updown.*N*.clamp bit rw

If TRUE, then clamp the output to the min and max parameters.

updown.*N*.wrap bit rw

If TRUE, then wrap around when the count goes above or below the min and max parameters.
Note that wrap implies (and overrides) clamp.

updown.*N*.max s32 rw (default: *0x7FFFFFFF*)

If clamp or wrap is set, count will never exceed this number

updown.*N*.min s32 rw

If clamp or wrap is set, count will never be less than this number

LICENSE

GPL

NAME

wcomp – Window comparator

SYNOPSIS

loadrt wcomp [count=*N*]

FUNCTIONS

wcomp.*N* (uses floating-point)

PINS

wcomp.*N*.out bit out

True if in is between min and max

wcomp.*N*.in float in

PARAMETERS

wcomp.*N*.min float rw

wcomp.*N*.max float rw

LICENSE

GPL

NAME

weighted_sum – convert a group of bits to an integer

SYNOPSIS

loadrt weighted_sum wsum_sizes=size[,size,...]

Creates weighted sum groups each with the given number of input bits (*size*).

DESCRIPTION

This component is a "weighted summer": Its output is the offset plus the sum of the weight of each TRUE input bit. The default value for each weight is 2^n where n is the bit number. This results in a binary to unsigned conversion.

There is a limit of 8 weighted summers and each may have up to 16 input bits.

FUNCTIONS**process_wsums**

Read all input values and update all output values.

PINS

wsum.N.bit.M.in bit in

The m 'th input of weighted summer n .

wsum.N.hold bit in

When TRUE, the *sum* output does not change. When FALSE, the *sum* output tracks the *bit* inputs according to the weights and offset.

wsum.N.sum unsigned out

The output of the weighted summer

PARAMETERS

wsum.N.bit.M.weight unsigned rw

The weight of the m 'th input of weighted summer n . The default value is 2^m .

wsum.N.offset unsigned rw

The offset is added to the weights corresponding to all TRUE inputs to give the final sum.

NAME

xor2 – Two-input XOR (exclusive OR) gate

SYNOPSIS

loadrt xor2 [count=*N*]

FUNCTIONS

xor2.*N*

PINS

xor2.*N*.in0 bit in

xor2.*N*.in1 bit in

xor2.*N*.out bit out

LICENSE

GPL